Department of Materials Science, Faculty of Metallurgy, Technical University of Košice, Slovak Republic

Videoextensometry – non contact technique for strain measurement on the surface and the application in materials research

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Principles

Accuracy

Deformation maps

Strain Homo/Heterogeneity

Crack growth resistance: thinn sheets (1-2 mm), CT,

rolling direction, plastic hinge position, loading rate,

CTOD- and J- Δa curve

Other fields of application

Metódy stanovenia deformácií

-Analytické (nutný matematický model)

-Iteračné MKP (nutné poznať vstupné materiálové parametre)

problém = verifikácia

= nelineárne riešenie pre plastické deformácie

-Experimentálne ... Odporová tenzometria, fotoelasticimetria, Moiré, RTG, ...

Videoextenzometria

problém = rozsah použitia: elastická, plastická oblasť

Non contact displacement measuring techniques

- Classical methods restrictions:

- Temperature, field of view, mass

- FEM relations between σ and ε

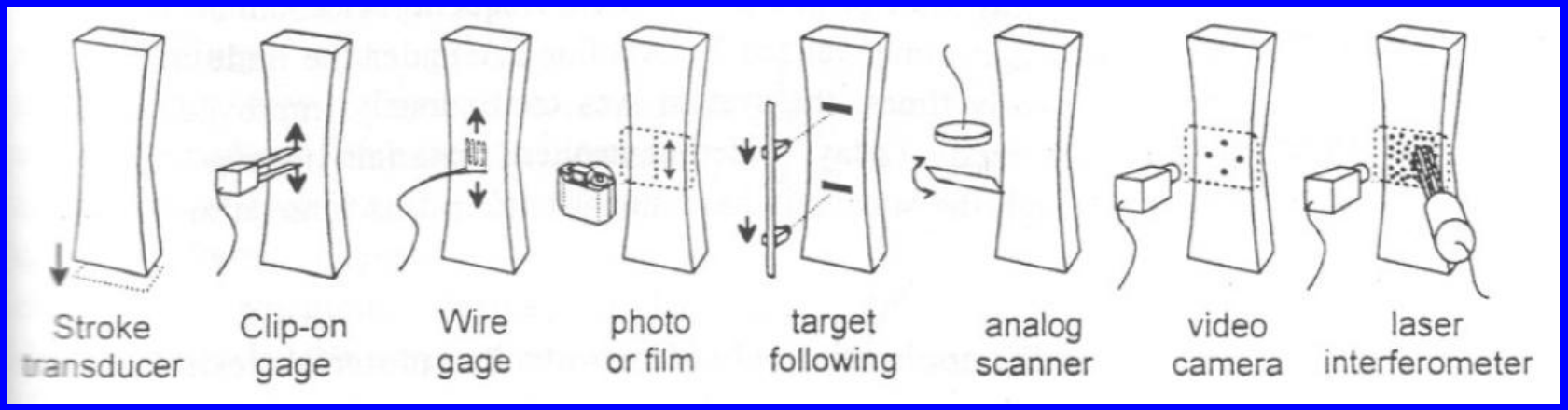
- Systems:

- CCD , CMOS camera + PC

- frame graber (analog signal $\rightarrow$ digitized)

- software (surface images loading and processing)

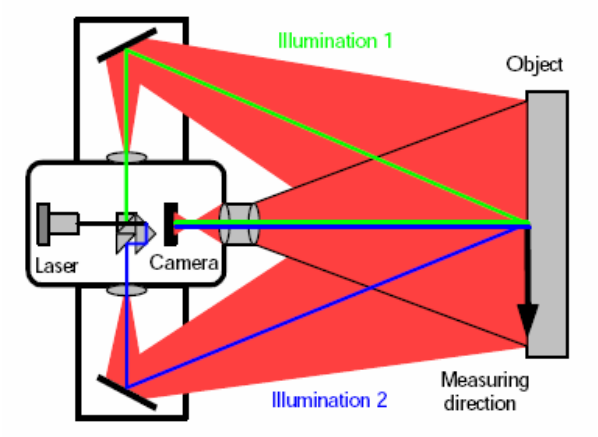
- Non contact
- New experimental technique
- Measuring on the surface
- More principles of non contact displacement measuring

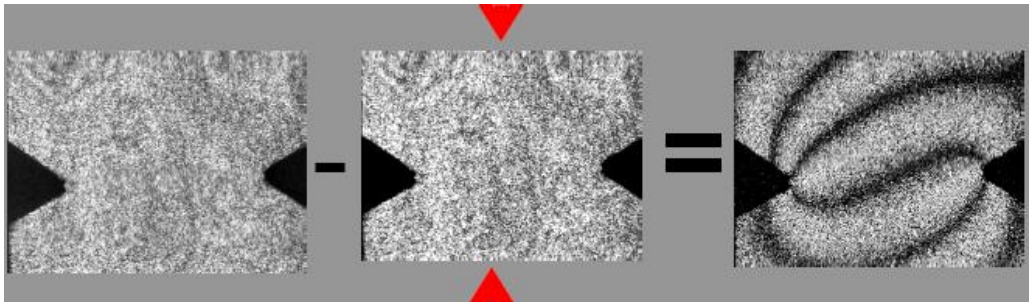


G'Sell, C. Hiver, J.: Video-Controlled Materials Testing and In-Situ Microstructural Characterization, Nancy (INPL), 1999, 16 - 18 November

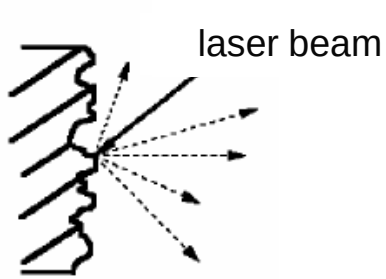
ESPI

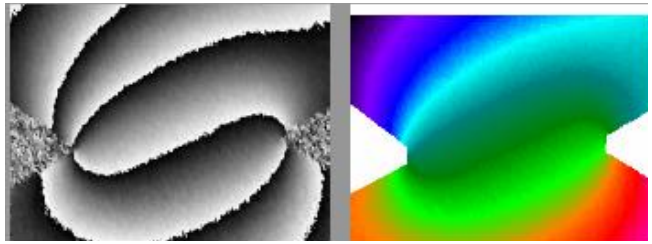
Electronic speckle pattern interferometry





Reference image – deformed image





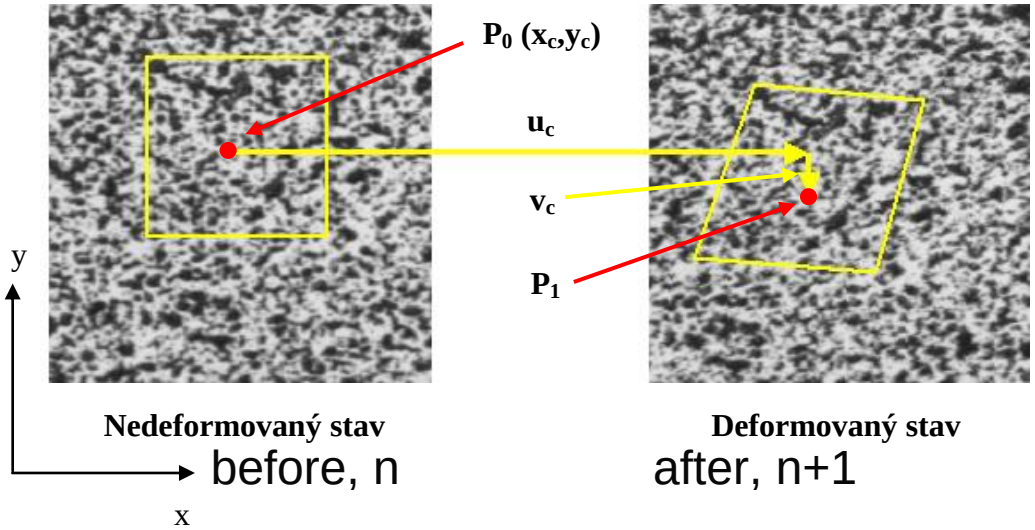
displacement field

DIC

Digital image correlation

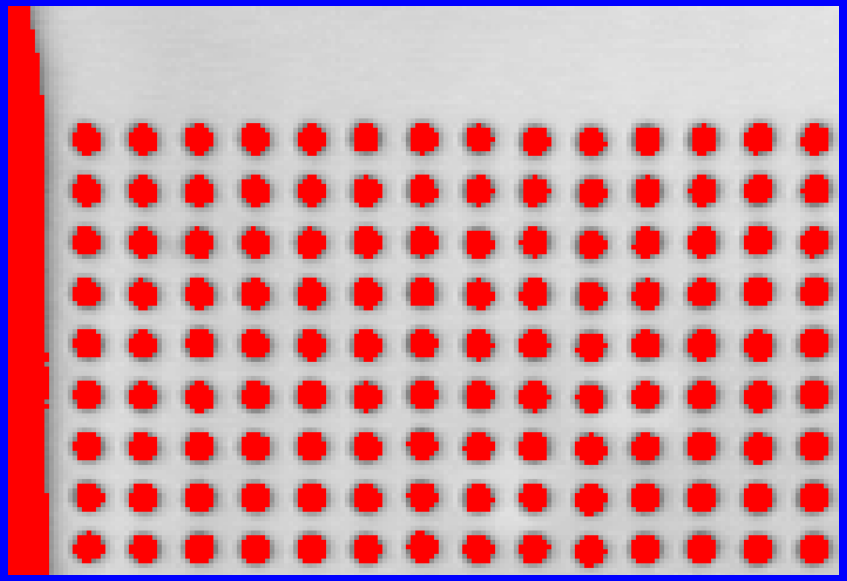
- subsets similarity
- normalized coeficient of cross correlation

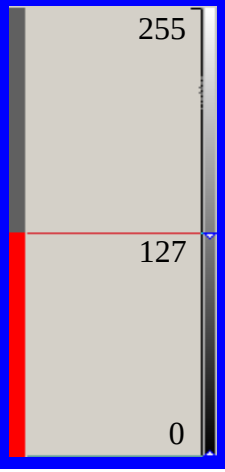
$$r = \frac{\sum_{i=1}^{n}\sum_{j=1}^{n} I_1(x_i, y_i) I_2(x_i + u, y_i + v)}{\sum_{i=1}^{n}\sum_{j=1}^{n} \sqrt{I_1^2(x_i, y_i)}\sqrt{I_2^2(x_i + u, y_i + v)}}$$

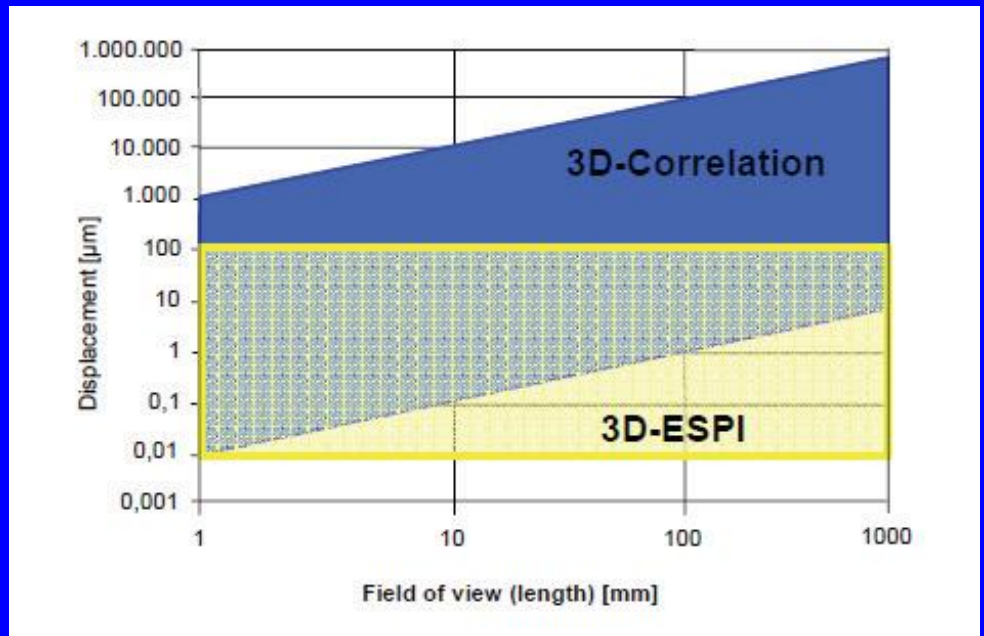


Treshold technique

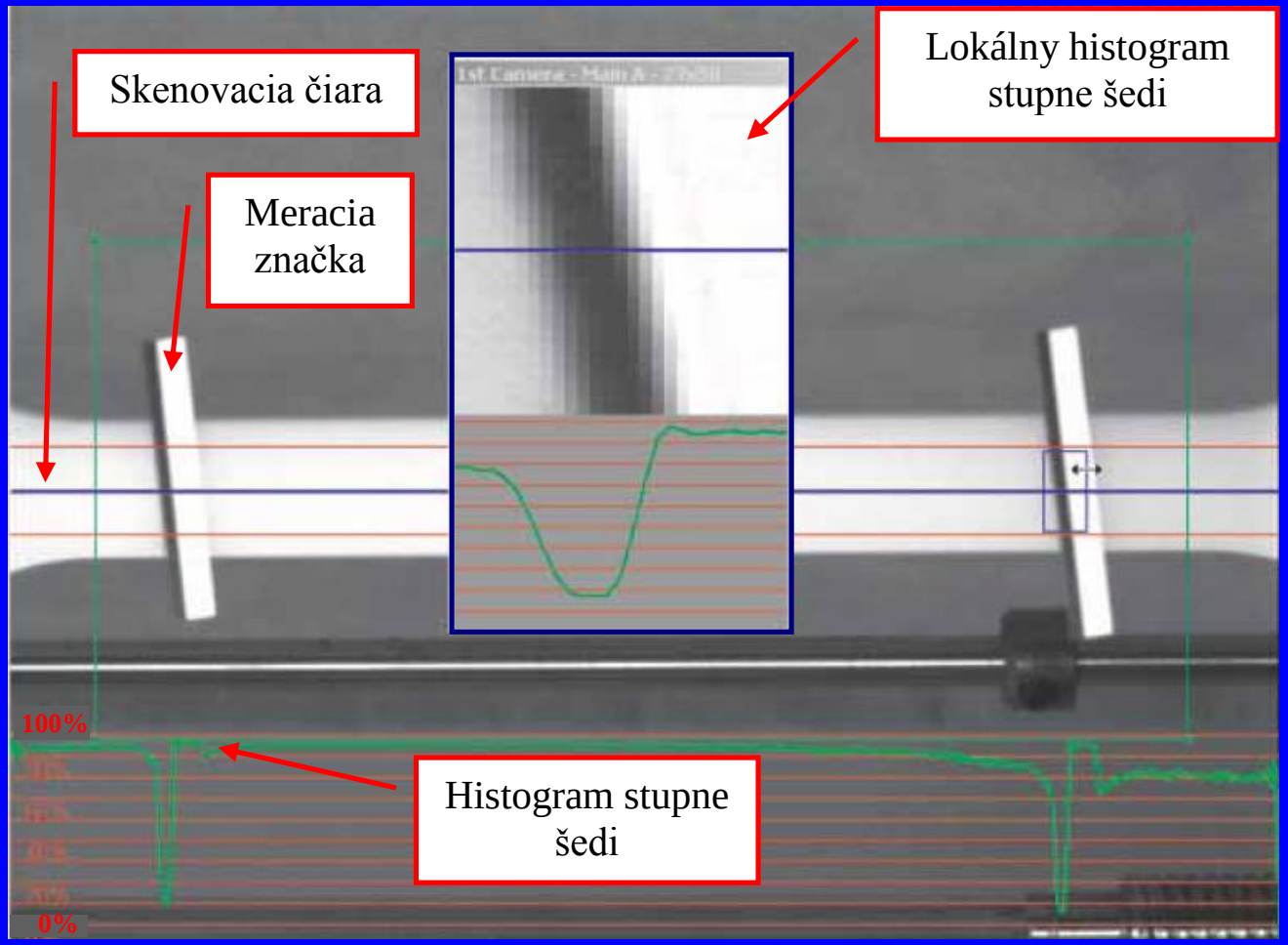
image → binary image - optimized gray scale



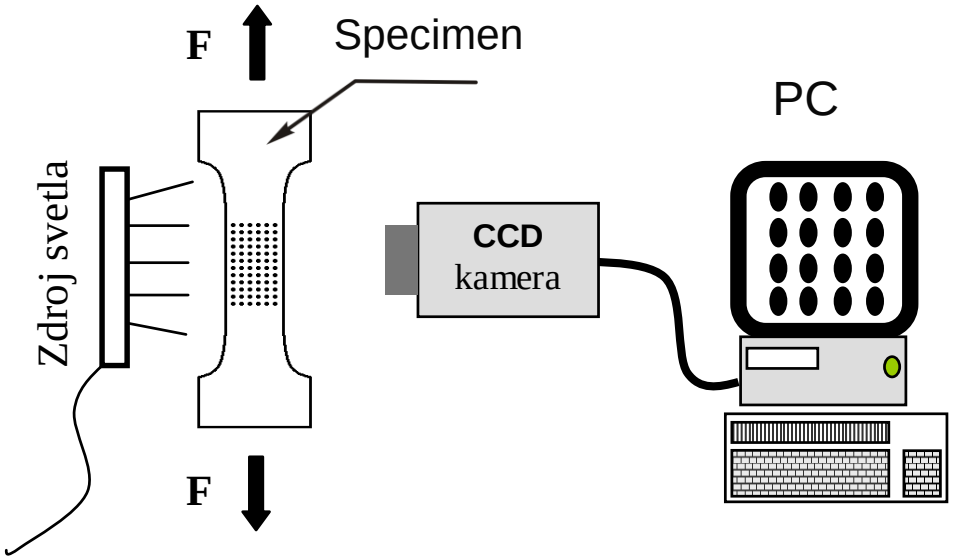


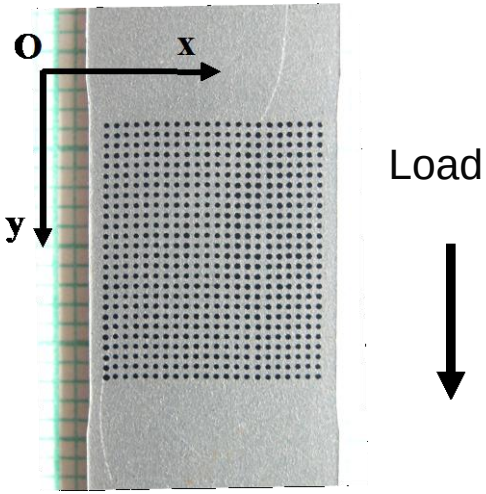


Videoextenzometer ME 46



Videoextensometer ME 46

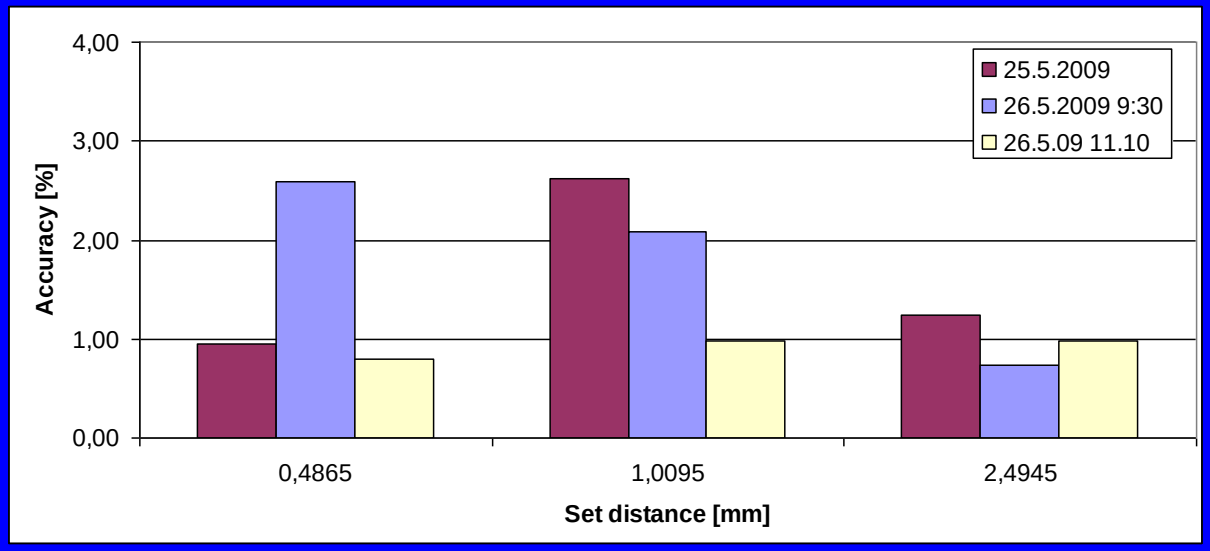




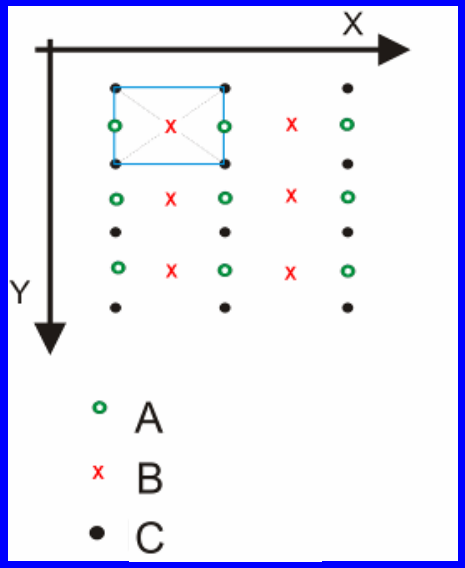
Videoextensometry

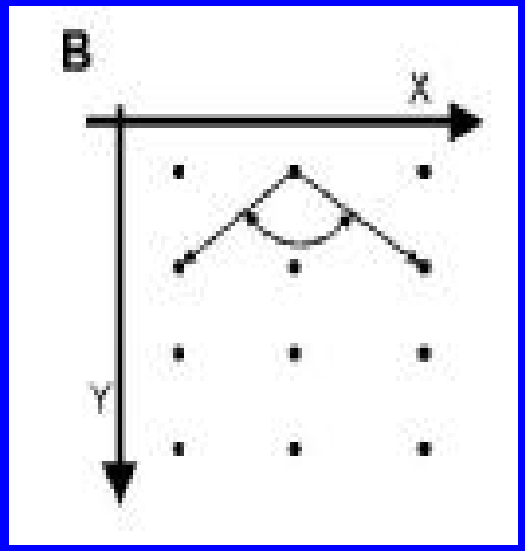
Experimental set-up

Accuracy
1 – 2 %



Videoextensometry





$$d\varepsilon_x = \frac{\partial(du_x)}{\partial x}$$

$$d\varepsilon_y = \frac{\partial(du_y)}{\partial y}$$

Strain homogeneity

ε_z if small thickness

True stress $\sigma = R(1 + \varepsilon_L)$

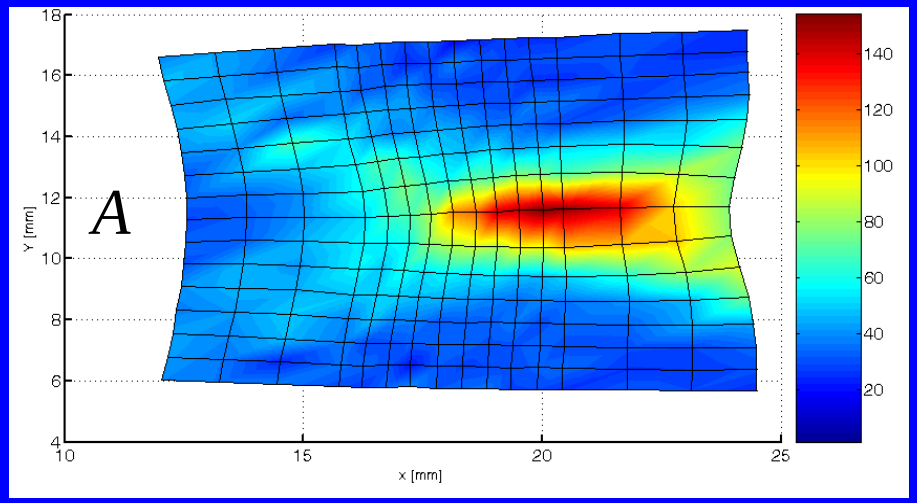
Strain rate $d\varepsilon/dt$

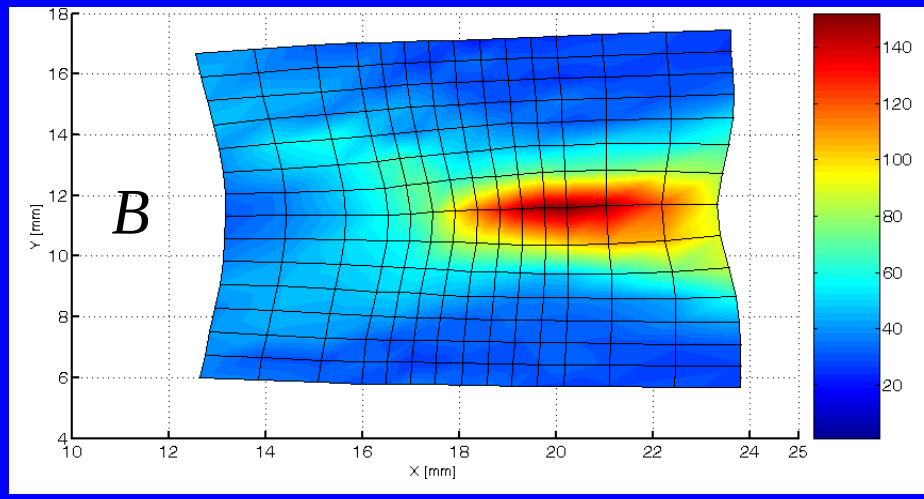
Strain gradients $d\varepsilon/dx$

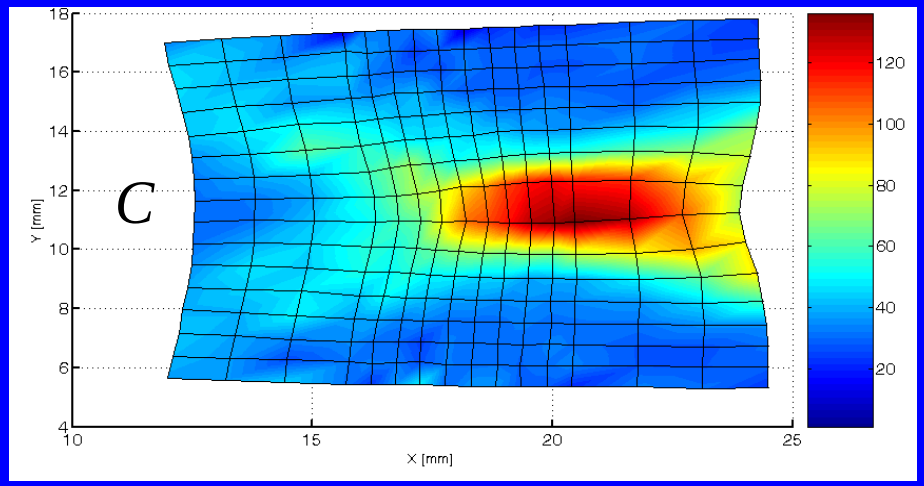
Videoextensometry

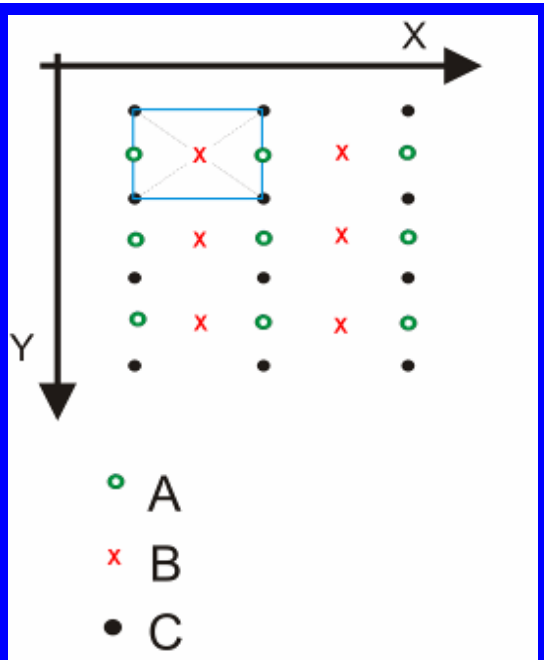
A - distance, B - element, C – node (dot)

	ε_x [%]	ε_y [%]
A	29.4	155.1
B	27.9	153.2
C	29.03	137.2





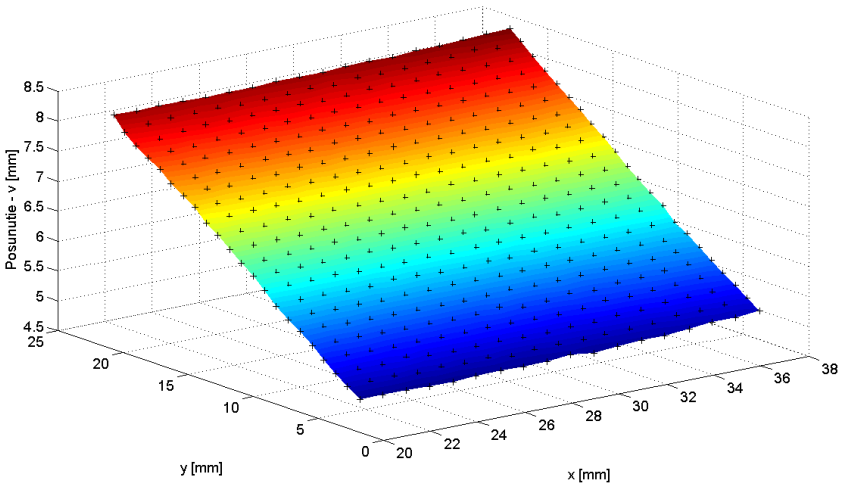


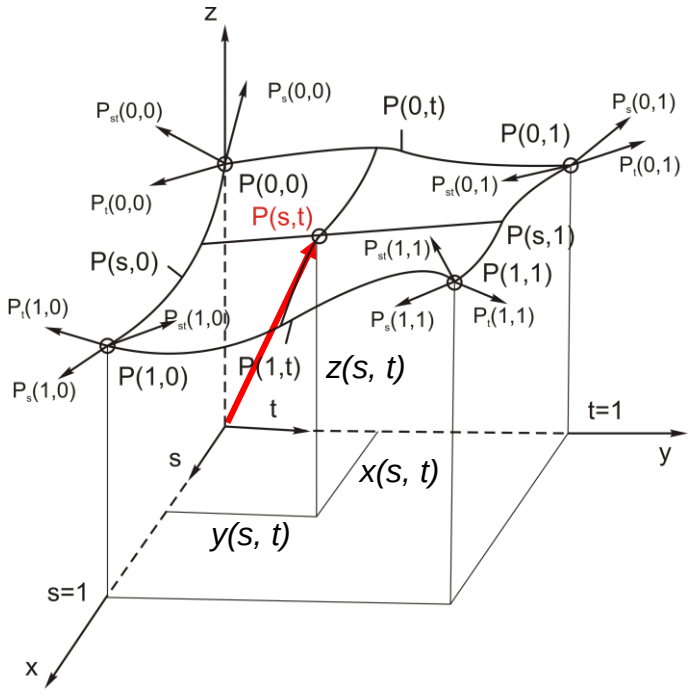


Strain gradient I

Displacement field without smoothing

bicubic plates

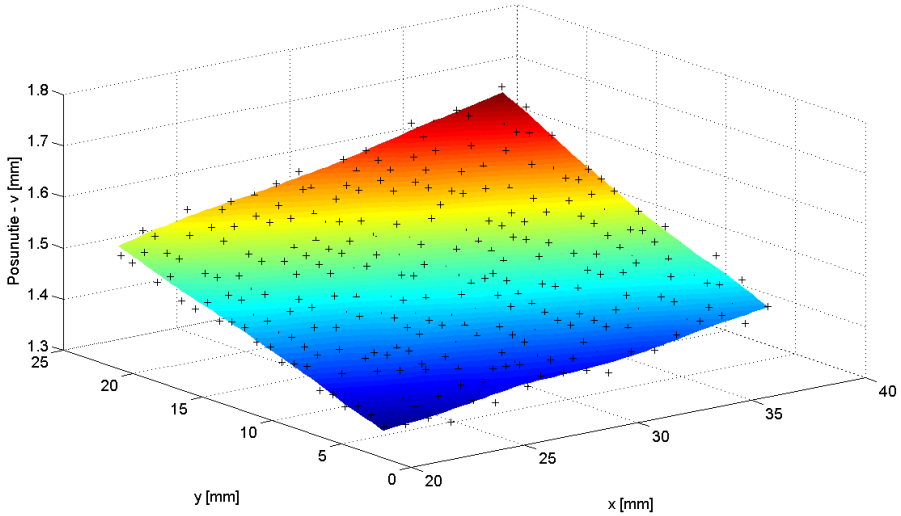




Strain gradient II

Displacement field with smoothing

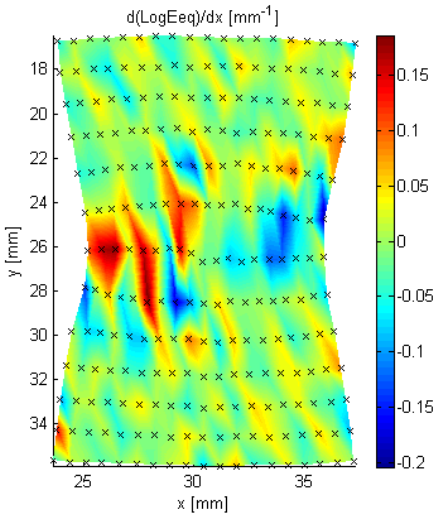
thin plate splines



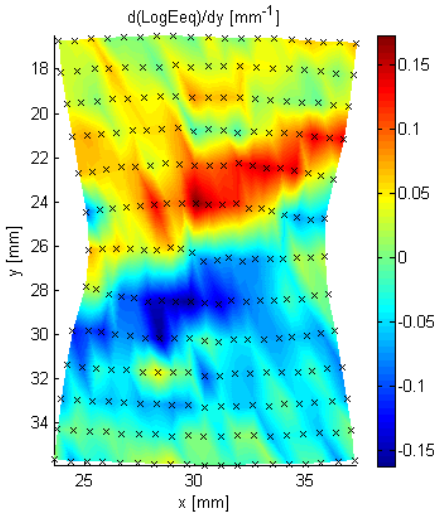
Strain gradient

$$gradf = \nabla f = \frac{\partial f}{\partial x}\vec{i} + \frac{\partial f}{\partial y}\vec{j}$$

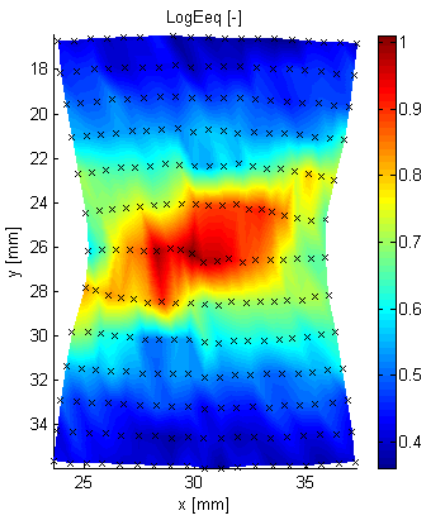
IF steel, perforation



Gradient *x*



Gradient y

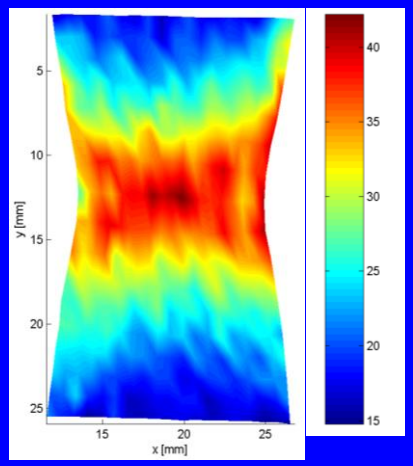


Oceľ IF, deformačný stav - perforácia

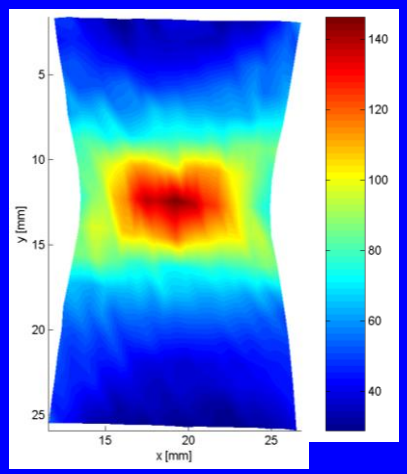
Deformation (strain) maps

IF steel

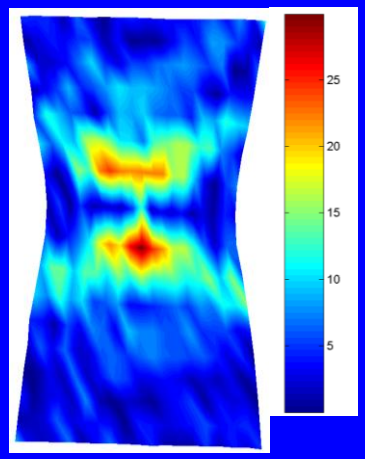
strain localisation



(a) ε_T [%]

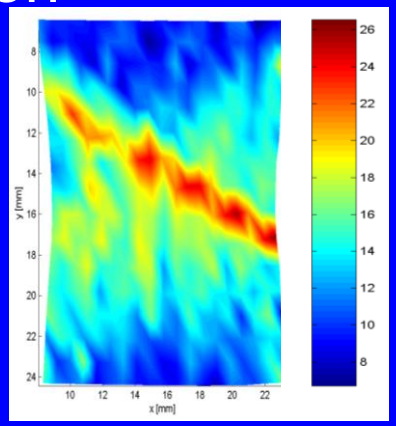


(b) ε_L [%]

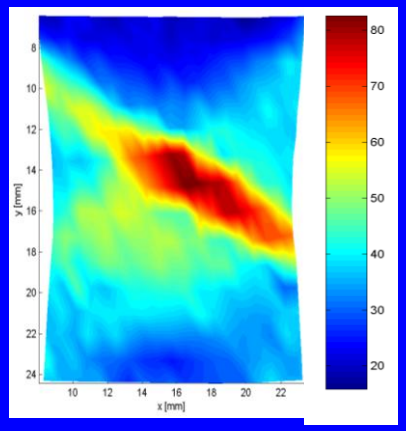


(c) **GY** [%/mm]

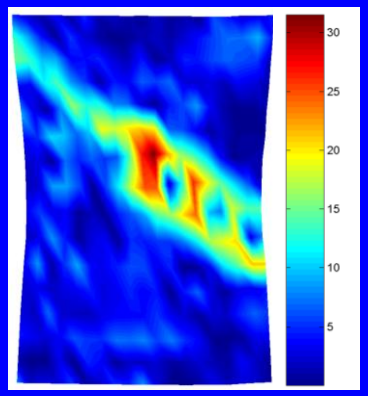
TRIP steel



(a) ε_T [%]



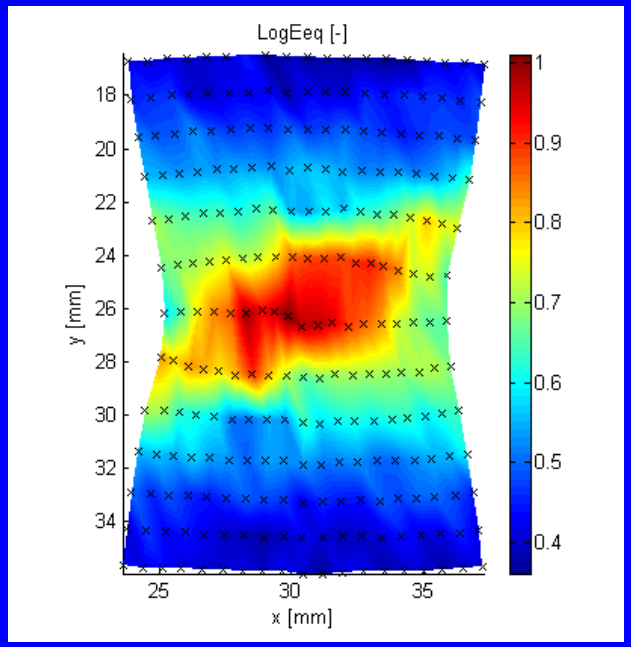
(b) ε_L [%]



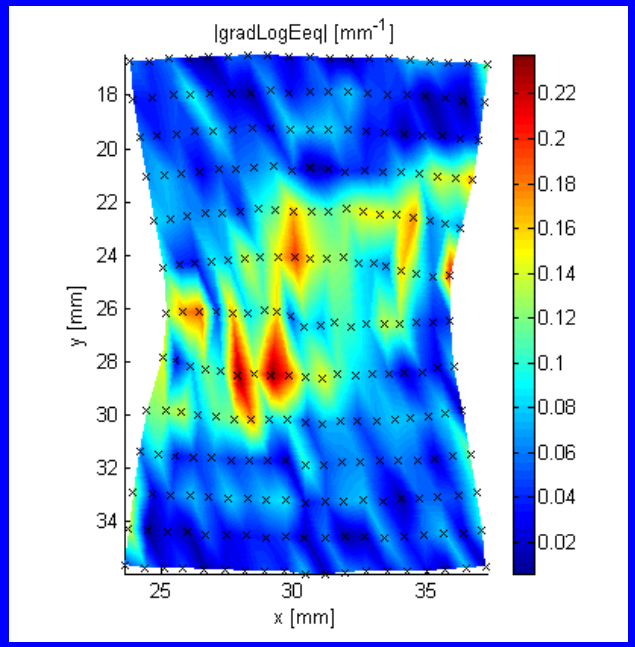
(c) **GY** [%/mm]

Strain maps

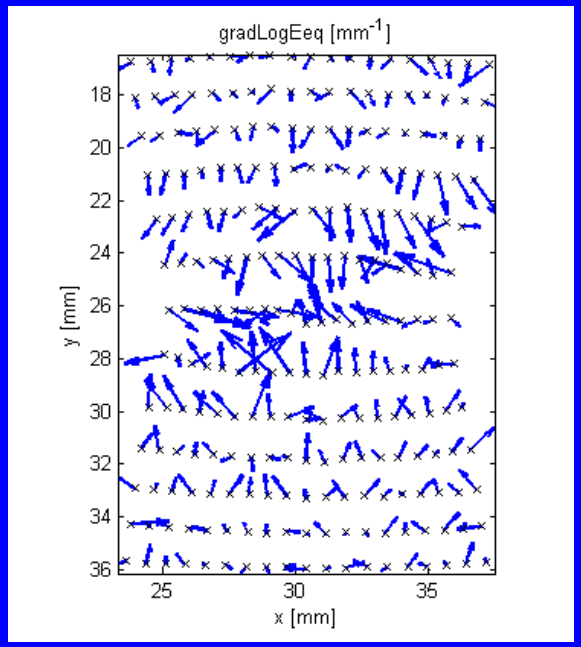
Strain



Strain gradient

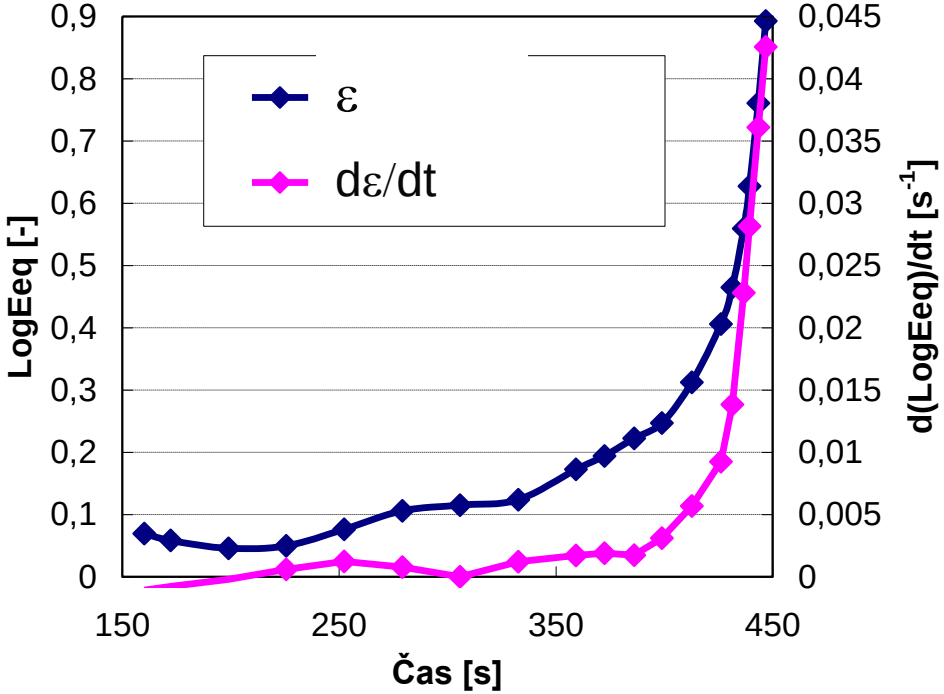


Vector map

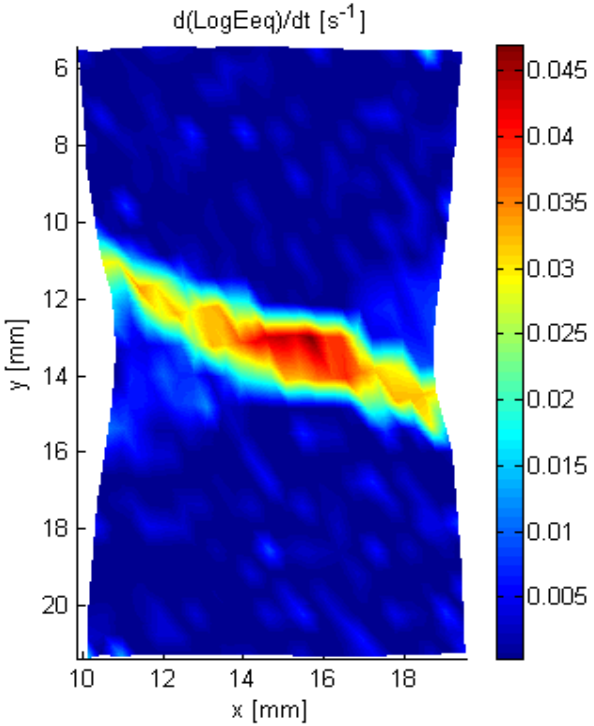


Strain rate

logarithmic equivalent strain

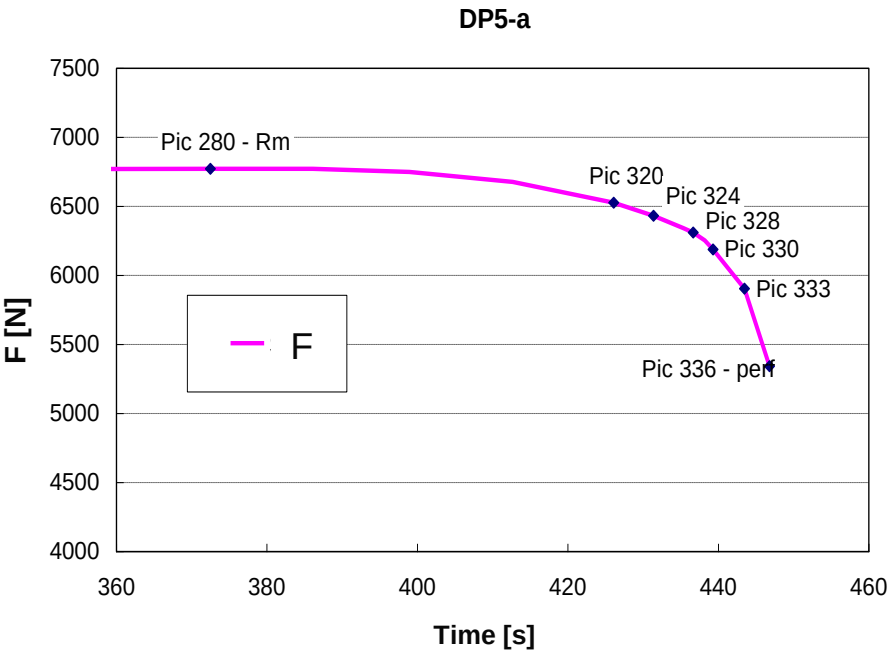


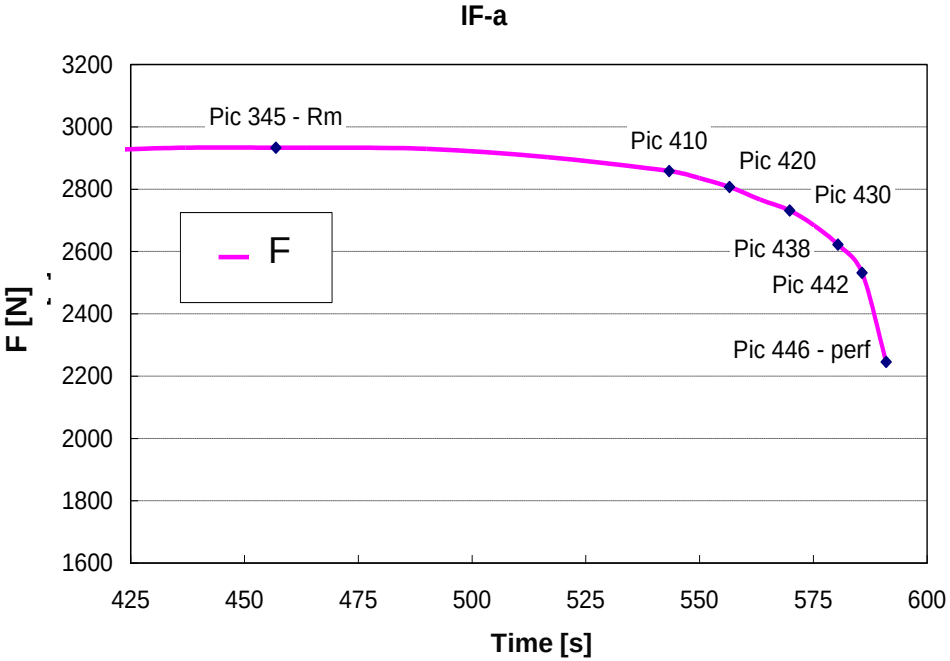
Zeit



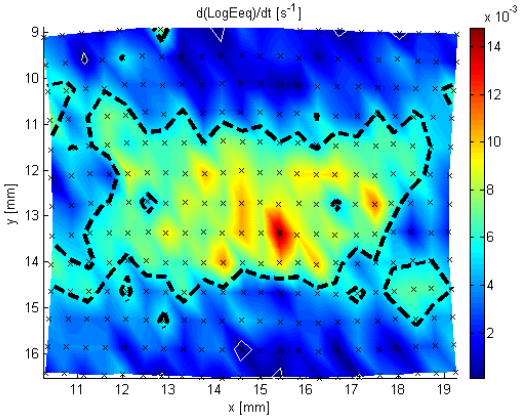
Strain localization
DP500 and IF steel

Based on dε/dt

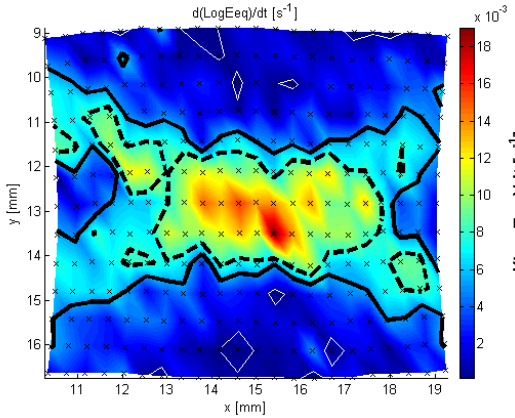




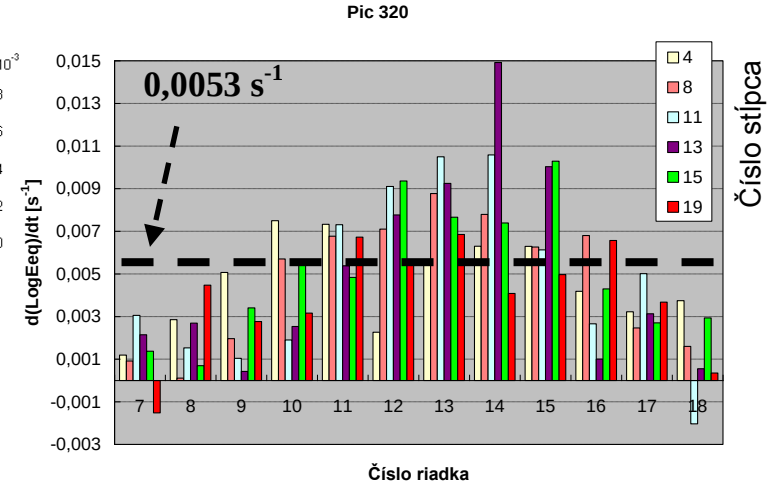
Strain localization

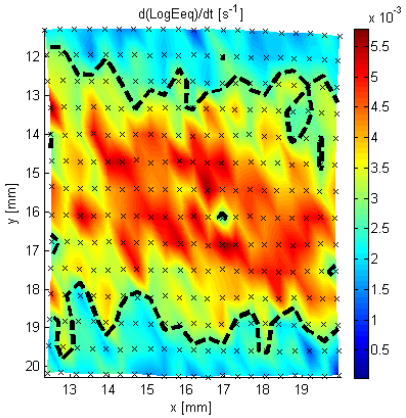


DP-a Pic 320

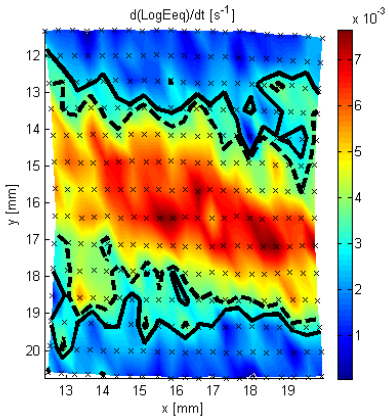


Pic 324

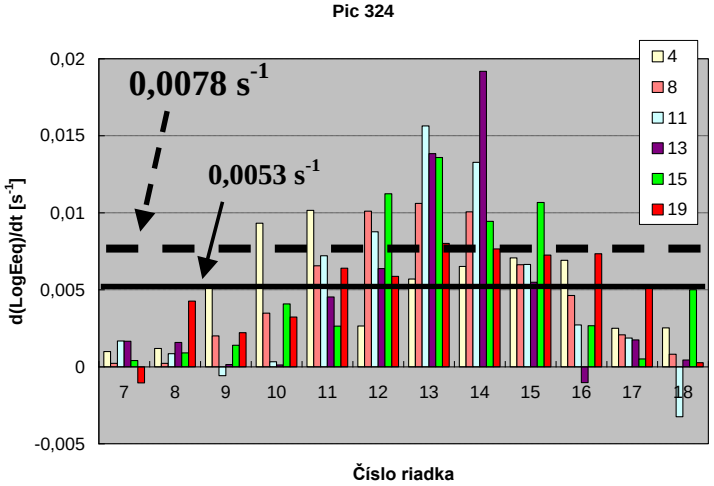




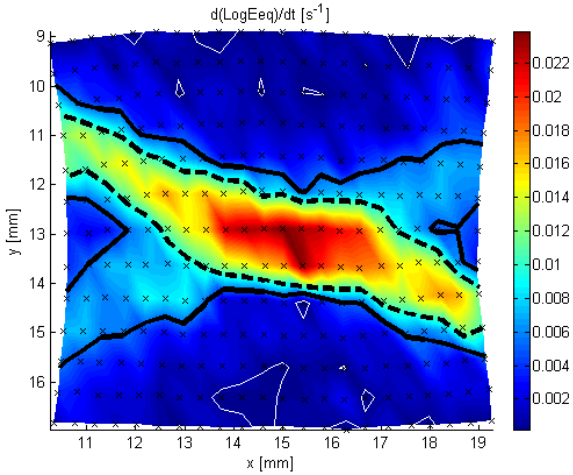
IF-a Pic 410



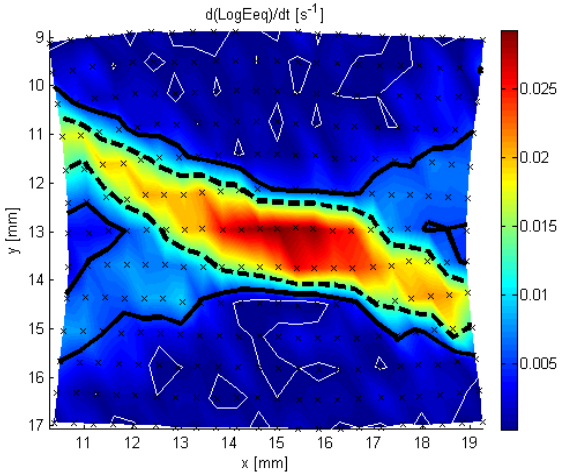
Pic 420



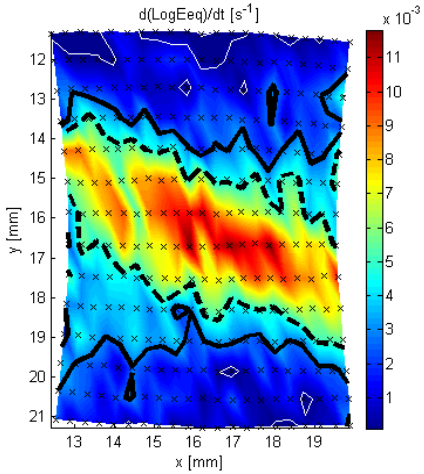
Strain localization



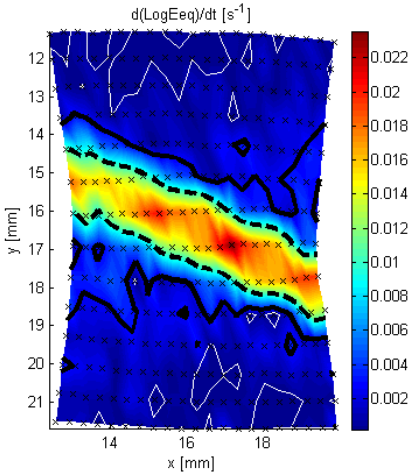
DP-a Pic 328



Pic 330

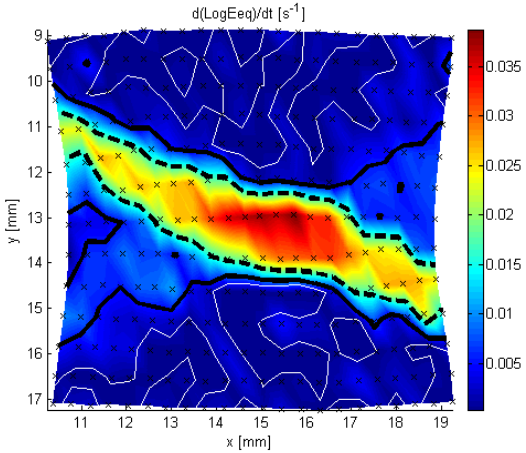


IF-a Pic 430

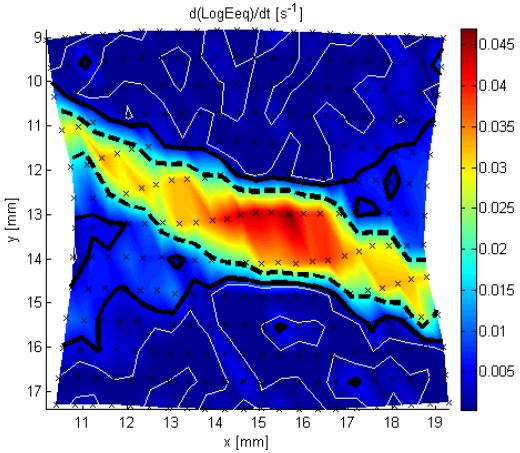


Pic 438

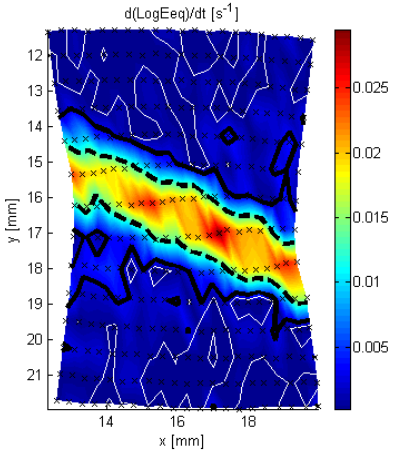
Strain localization



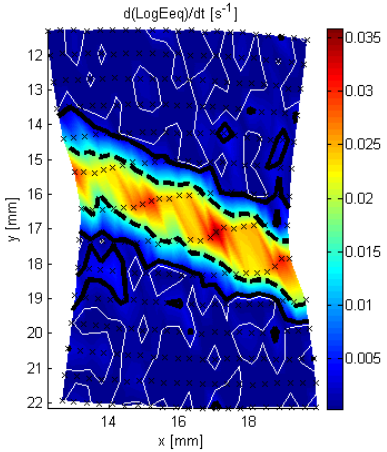
DP-a Pic 333



Pic 336 - perf

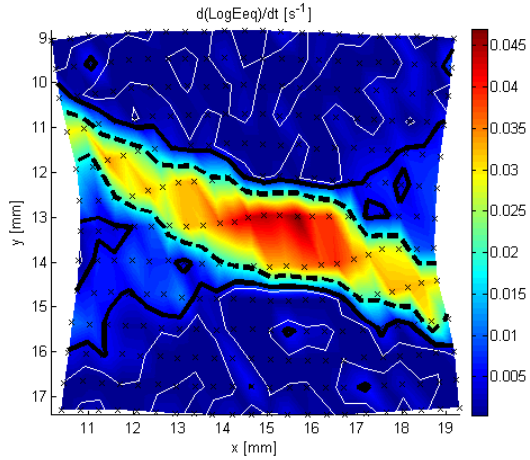


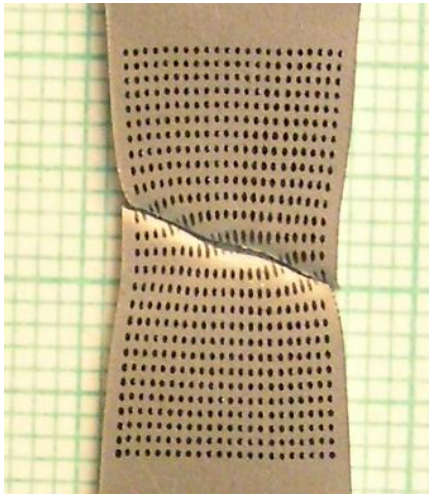
IF-a Pic 442



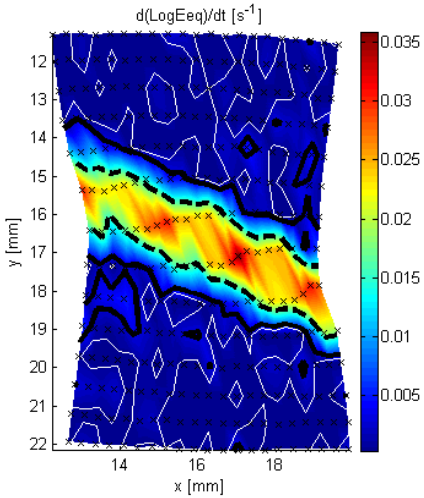
Pic 446 - perf

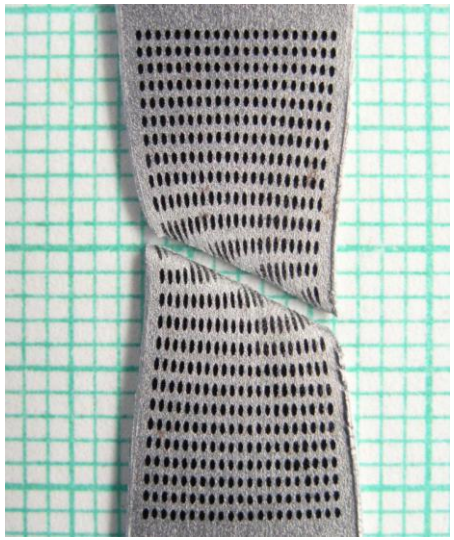
Slip band - perforation





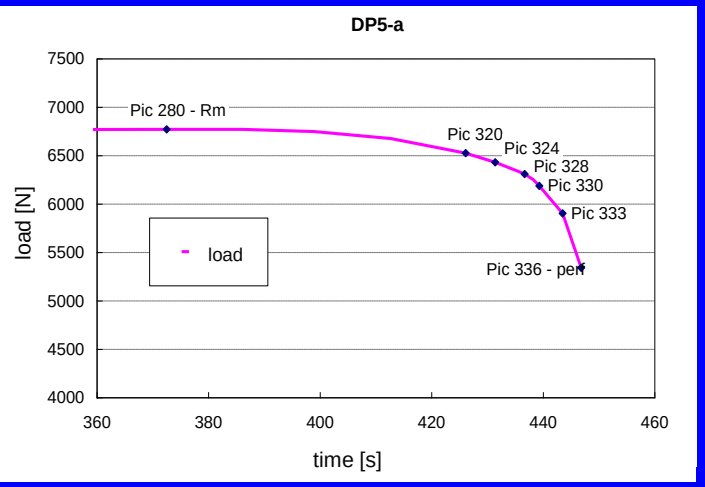
DP-a Pic 336 - perf



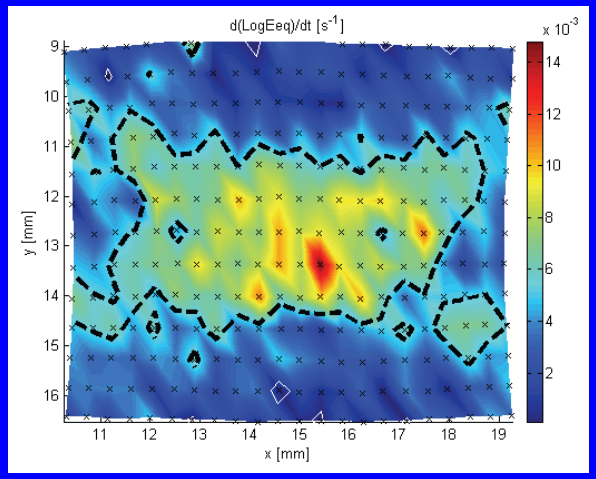


IF-a Pic 446 - perf

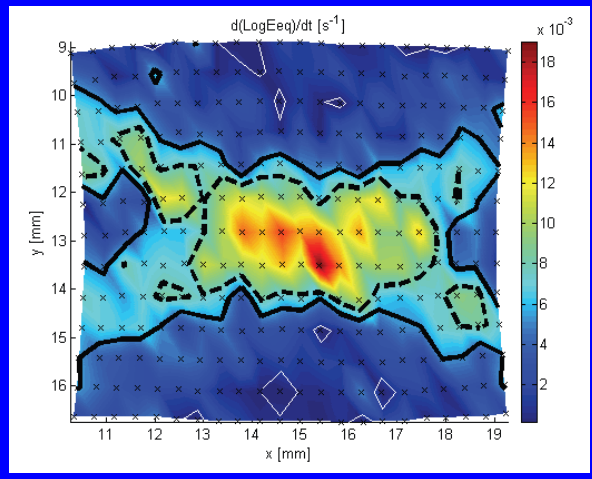
Strain localization before perforation



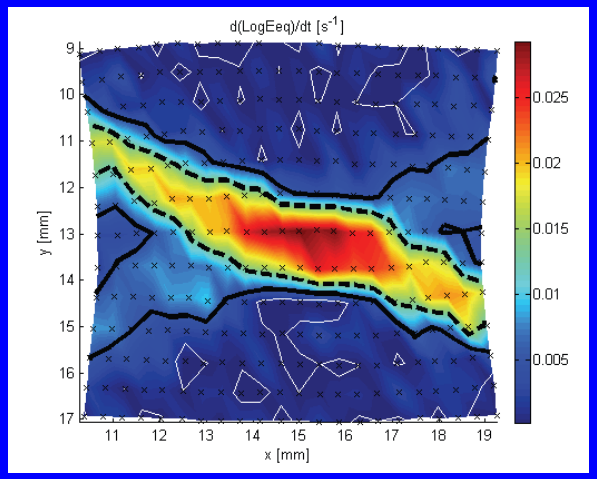
DP, Pic 320



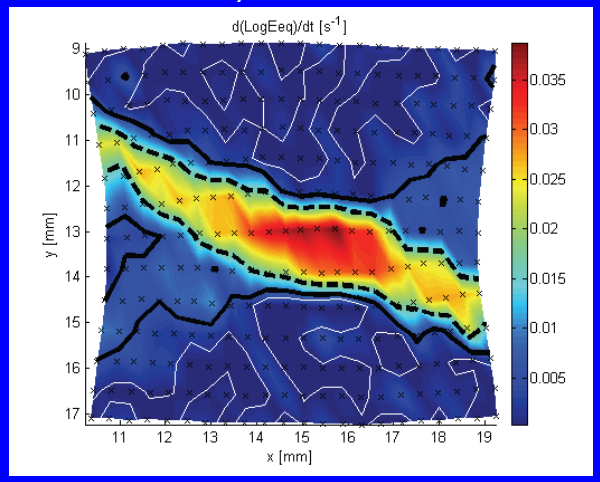
DP, Pic 324



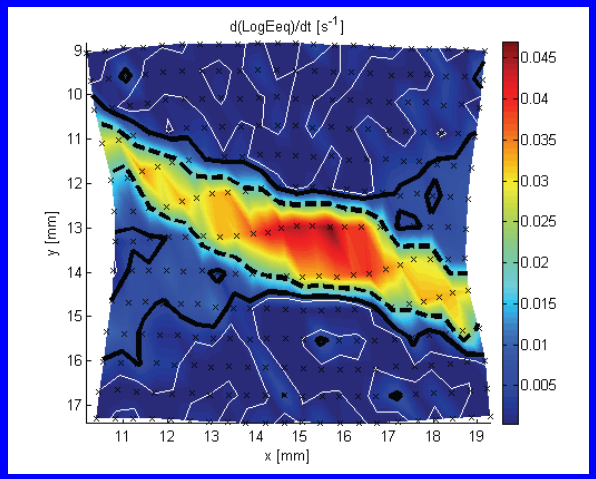
DP, Pic 330



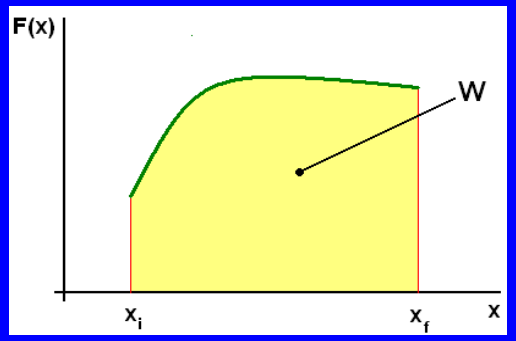
DP, Pic 333



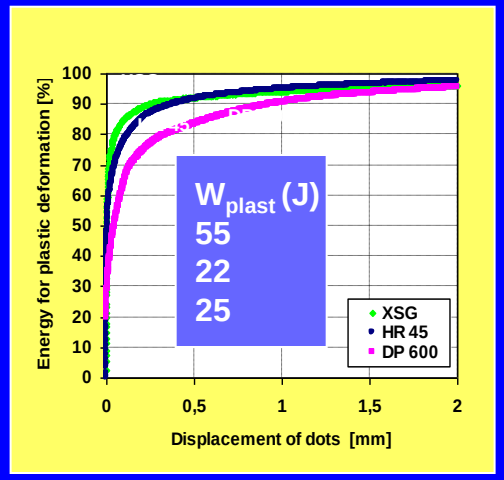
DP, Pic 336- perf

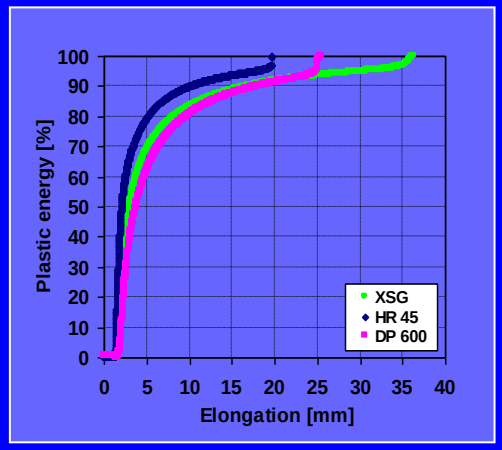


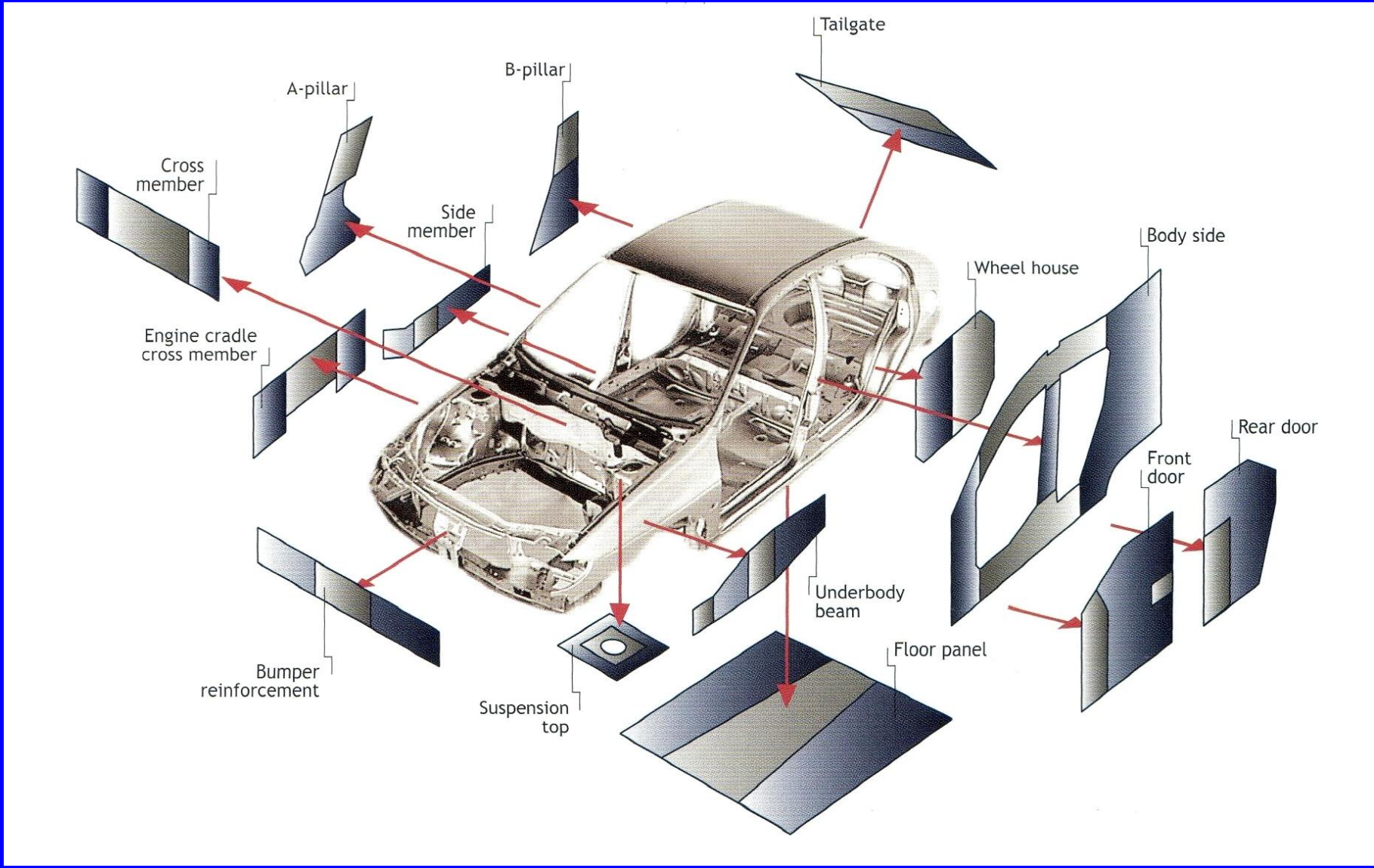
Consumption of energy



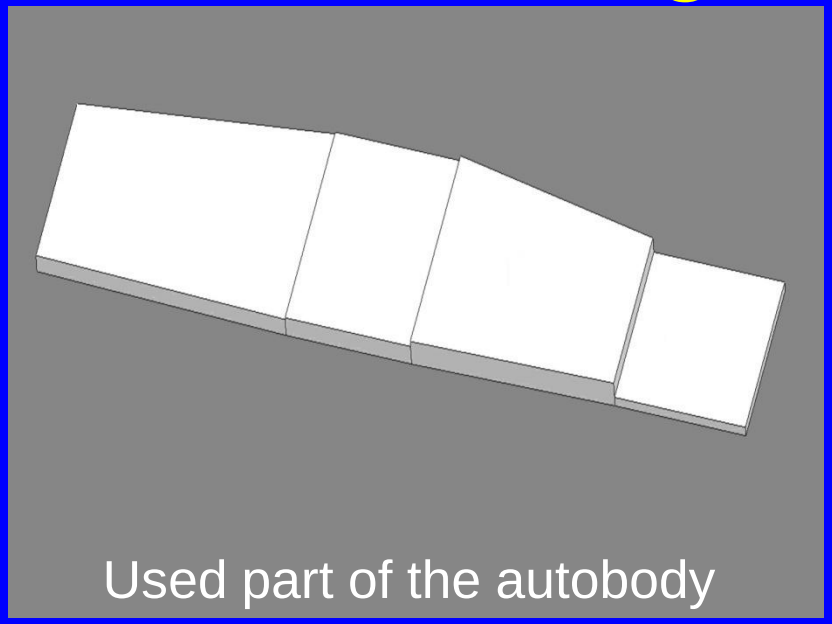
- **Plastic deformation**
- **Stable crack growth (when occurs)**
- **Elastic deformation (reversible)**

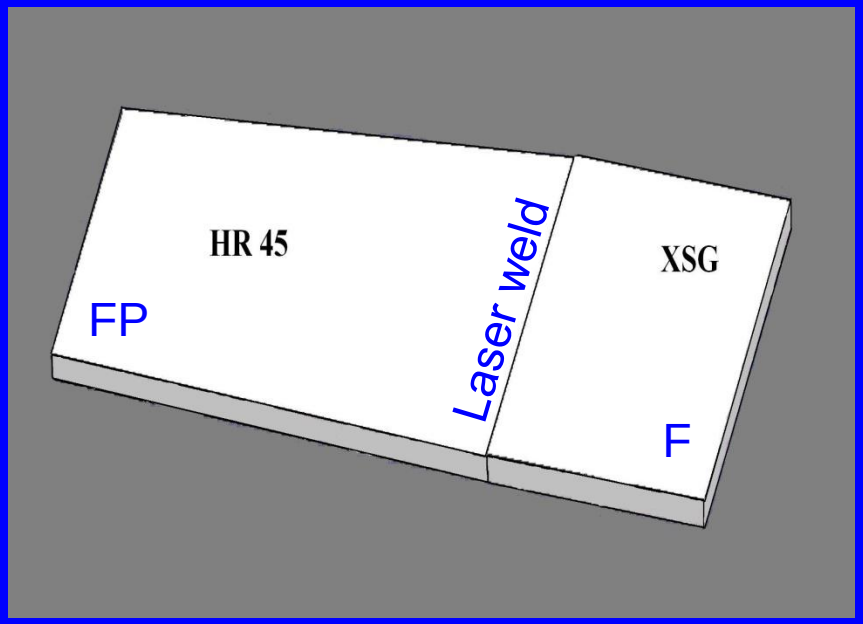





Tailgate
B-pillar
A-pillar
Cross member
Side member
Body side
Wheel house
Engine cradle cross member
Rear door
Front door
Underbody beam
Floor panel
Bumper reinforcement
Suspension top

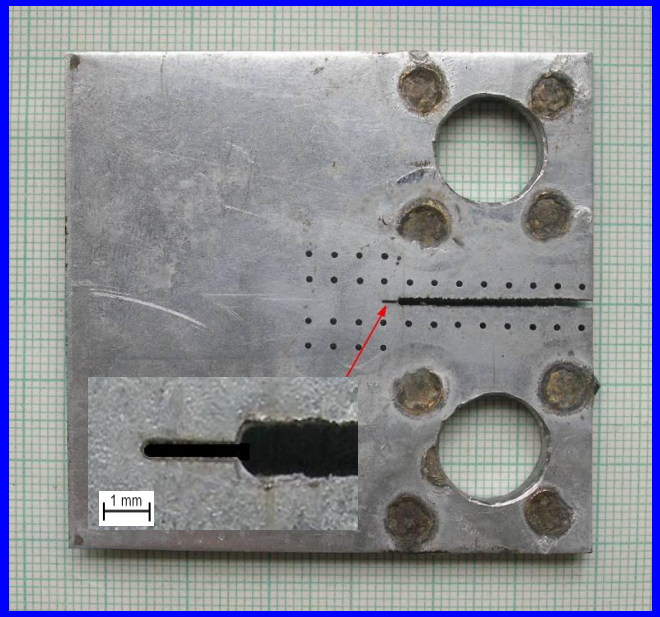
Investigated material

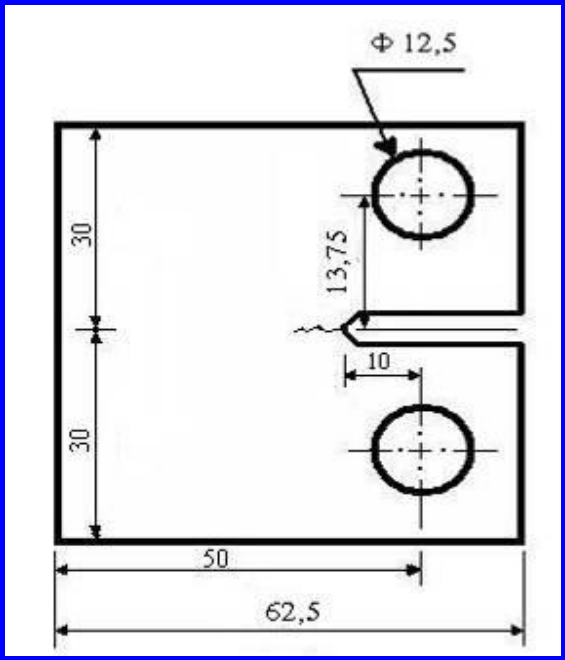


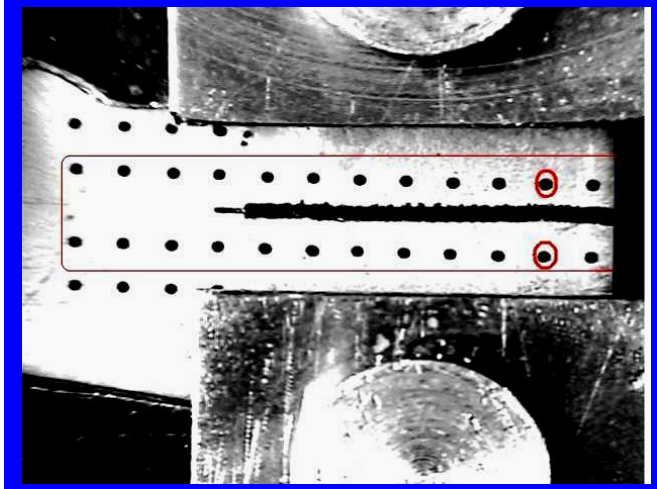


Steel	R_e [MPa]	R_m [MPa]	A [%]	Thickness [mm]
F (IF)	182	300	45	1.95
FP	382	493	25	1.8
DP	357	580	25	1.6

CT specimen

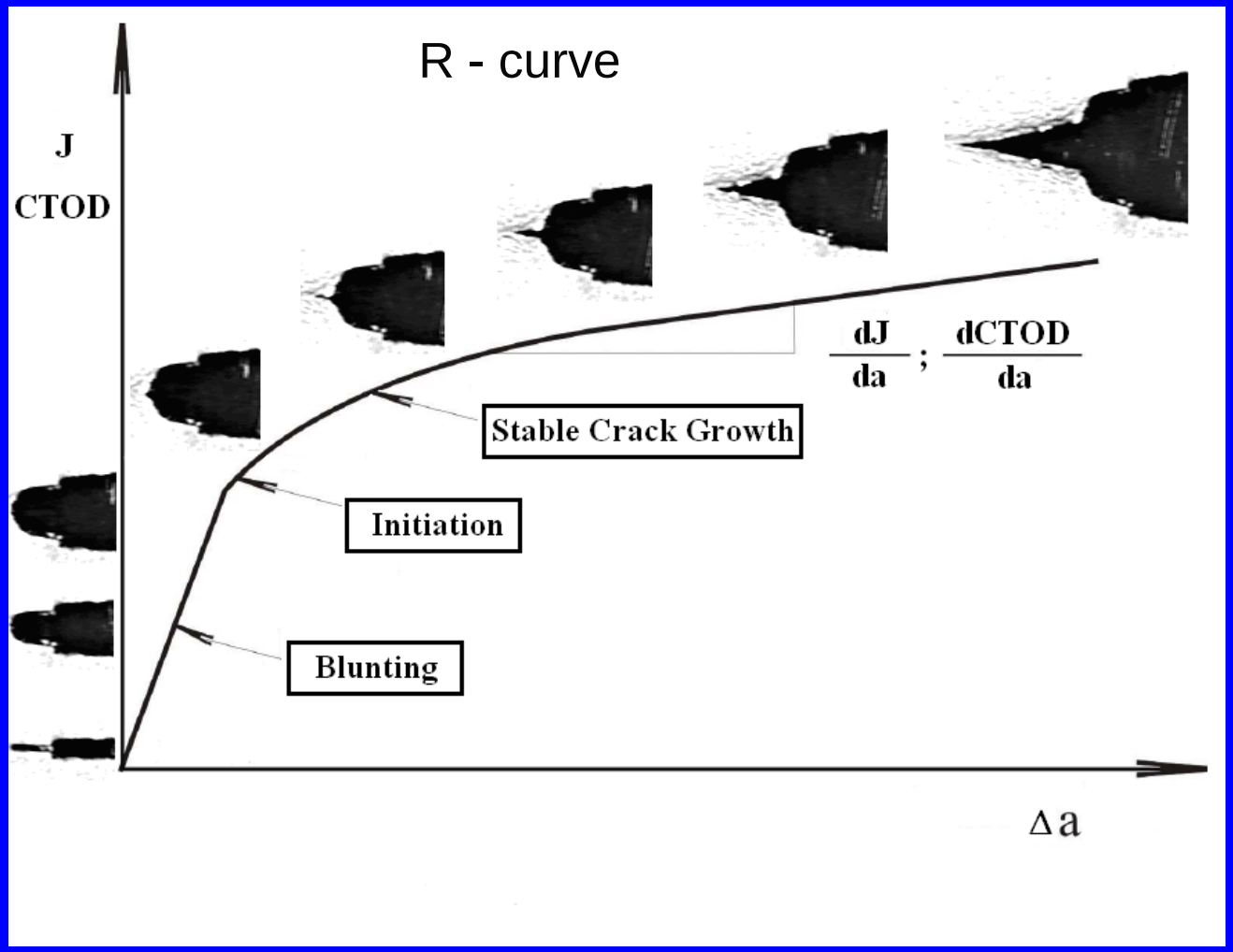






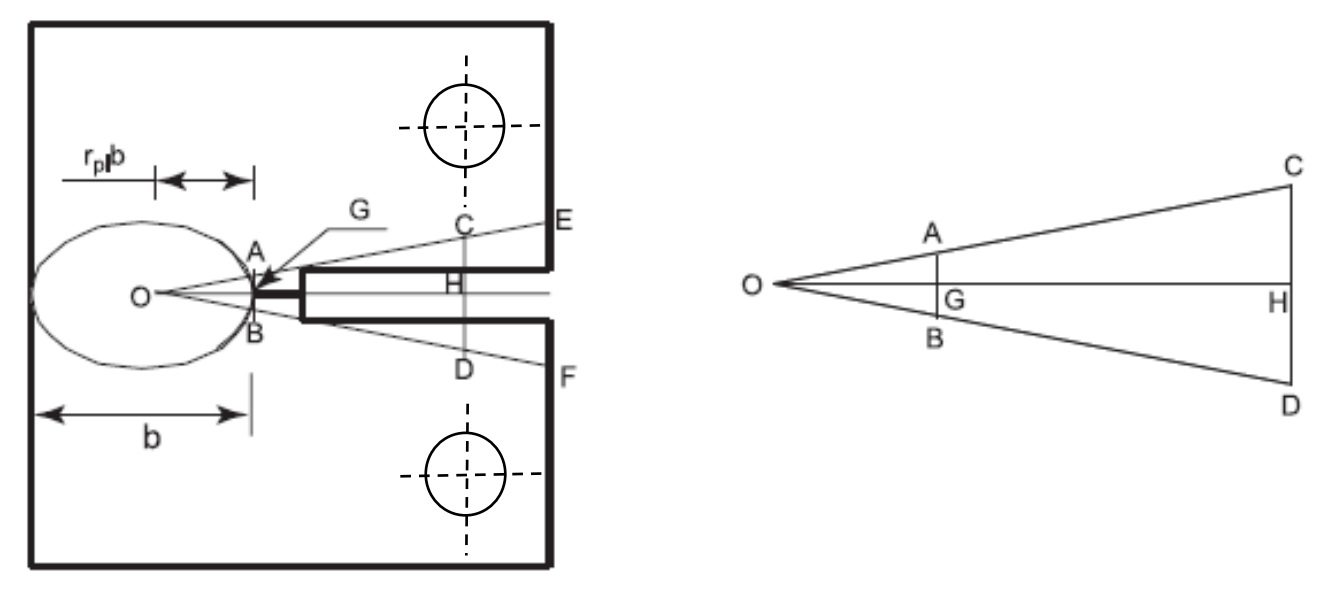
- Electrospark notch root R = 0.1 mm
- Fatigue precrack
- Grid for non contact displacement measuring – Videoextensometry

Kinetics of notch root deformation



$$T = \frac{dJ}{da}\frac{E}{R_{em}^2}$$

$$R_{em} = \frac{(R_e + R_m)}{2}$$



O = plastic hinge

$$\frac{AB}{CD} = \frac{OG}{OG + GH} \quad or \quad \frac{CTOD}{V} = \frac{r_{pl}b}{r_{pl}b + a_0}$$

$$CTOD = \frac{\left(r_{pl}(W - a_i) + \Delta a_i\right)V_c}{\left(r_{pl}(W - a_i) + a_i + z\right)}$$

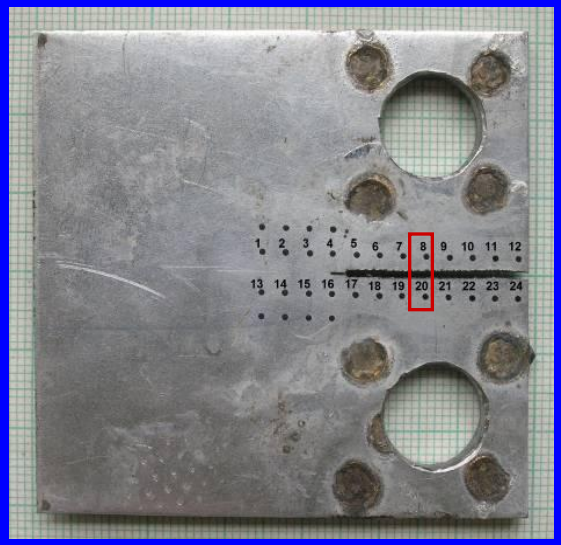
$$n = \frac{r_{pl}}{b}$$

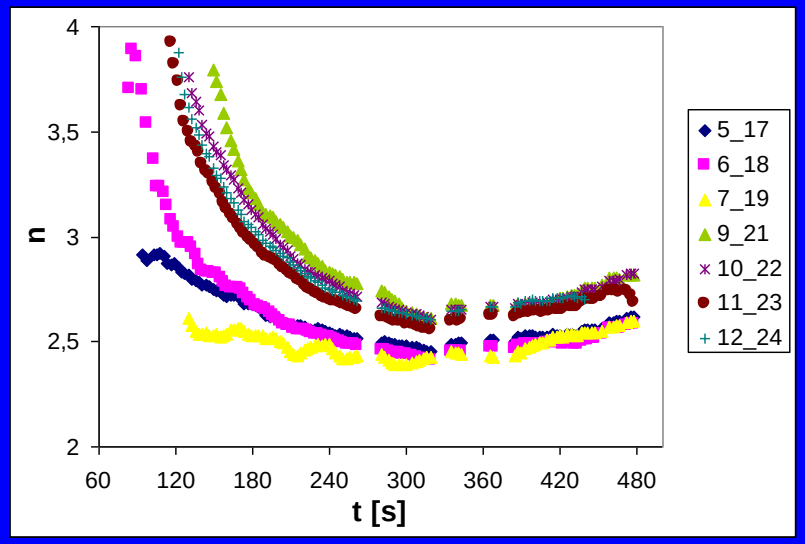
$$r_{pl} = 0{,}4(1 + \alpha_i)$$

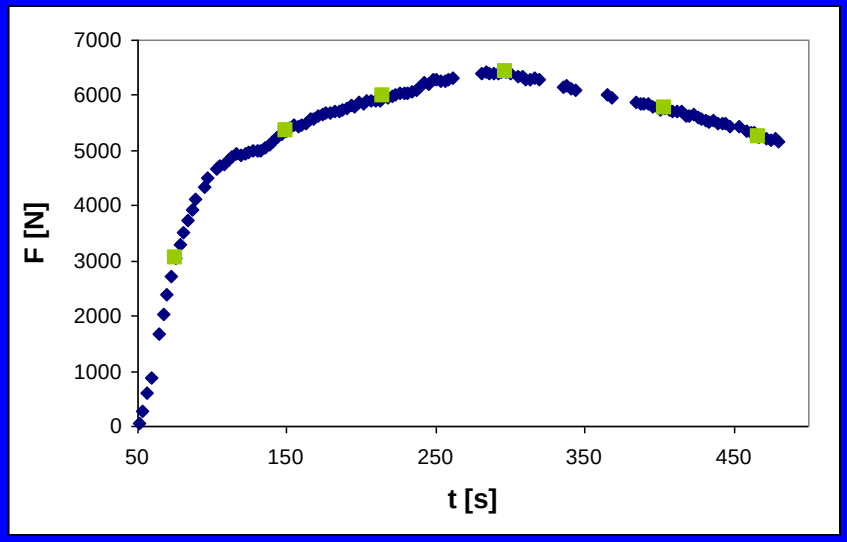
$$\alpha_i = 2\left[\left(\frac{a_i}{W - a_i}\right)^2 + \left(\frac{a_i}{W - a_i}\right) + \frac{1}{2}\right]^{\frac{1}{2}} - 2\left[\frac{a_i}{W - a_i} + \frac{1}{2}\right]$$

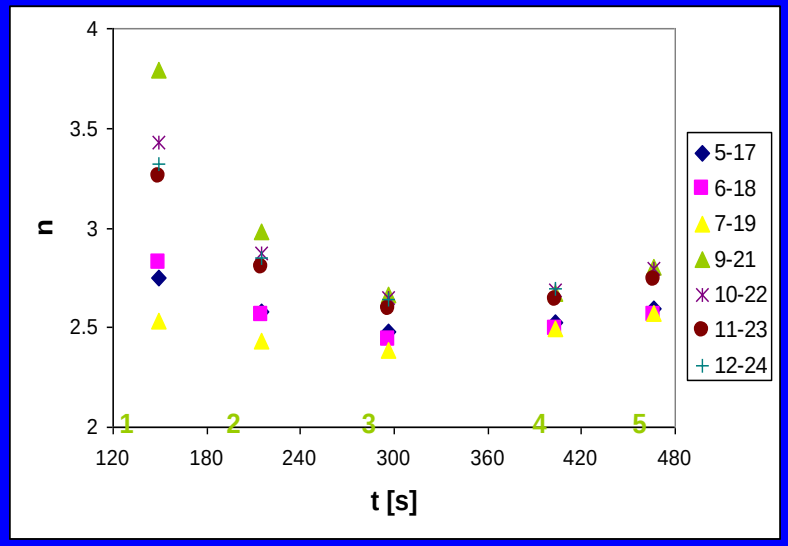
Plastic hinge

n - changes during loading

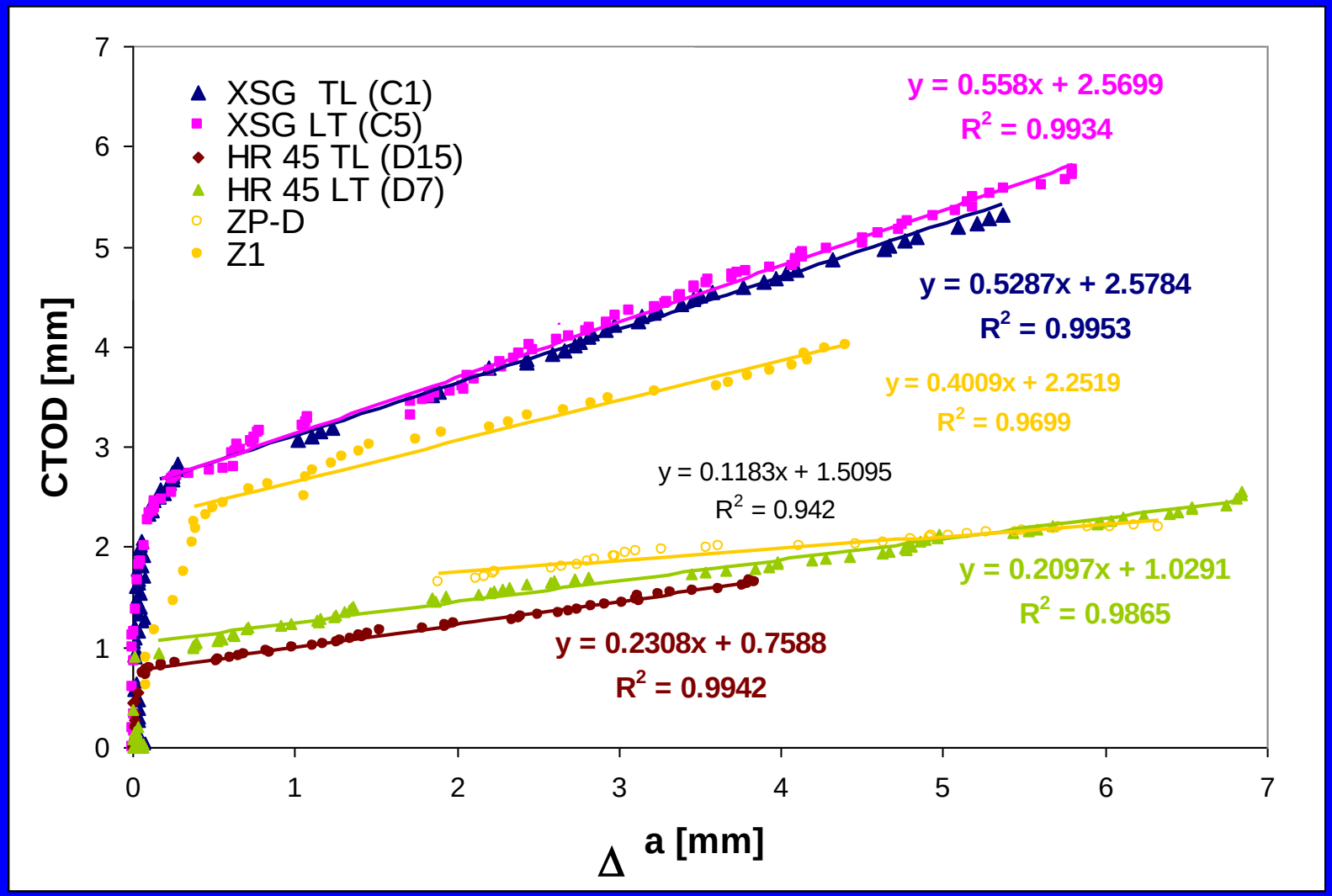




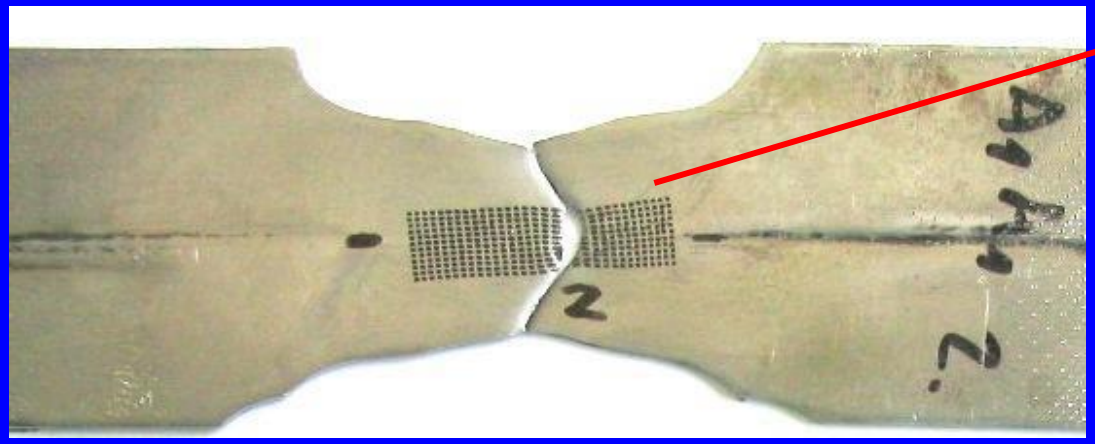


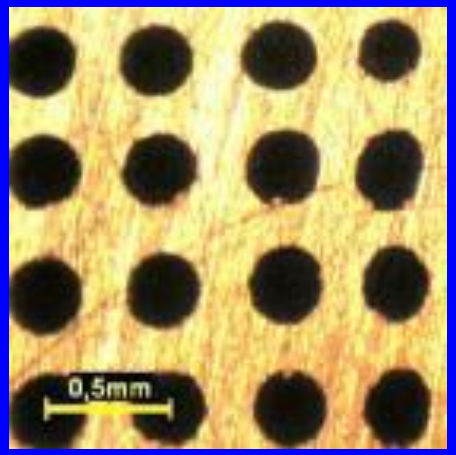


R-curves – 1.3 mm/min



Steel sheets welded by laser beam

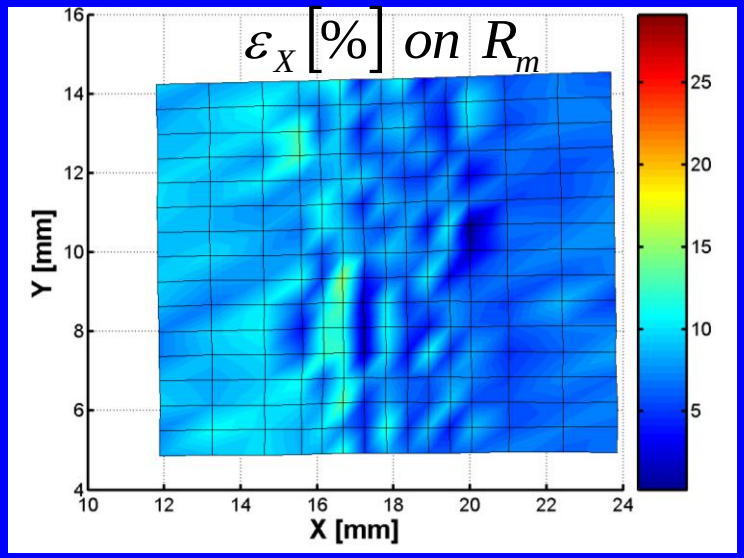


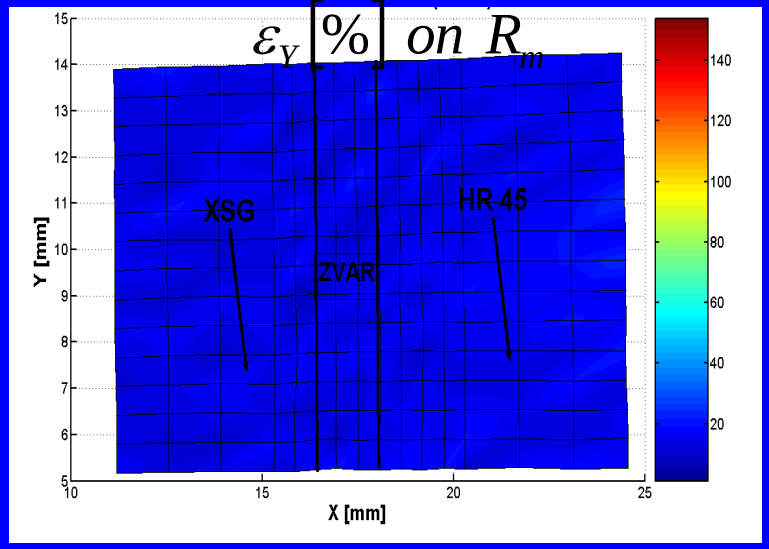


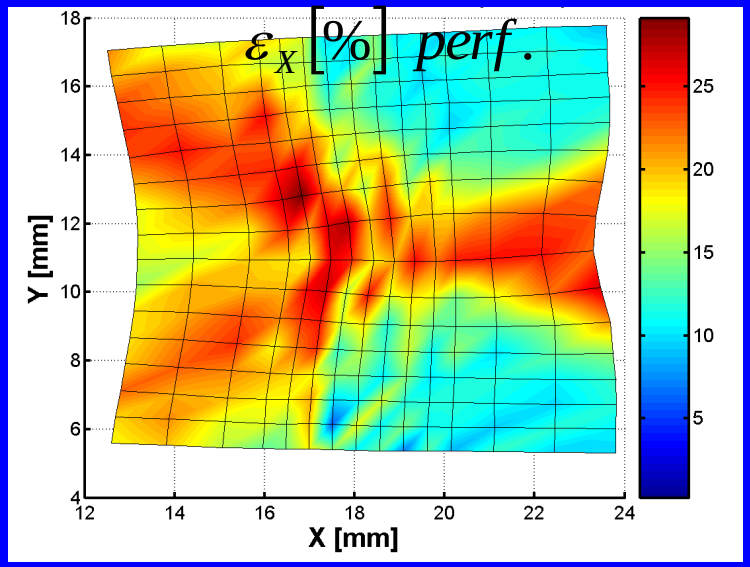
Numerical strain map

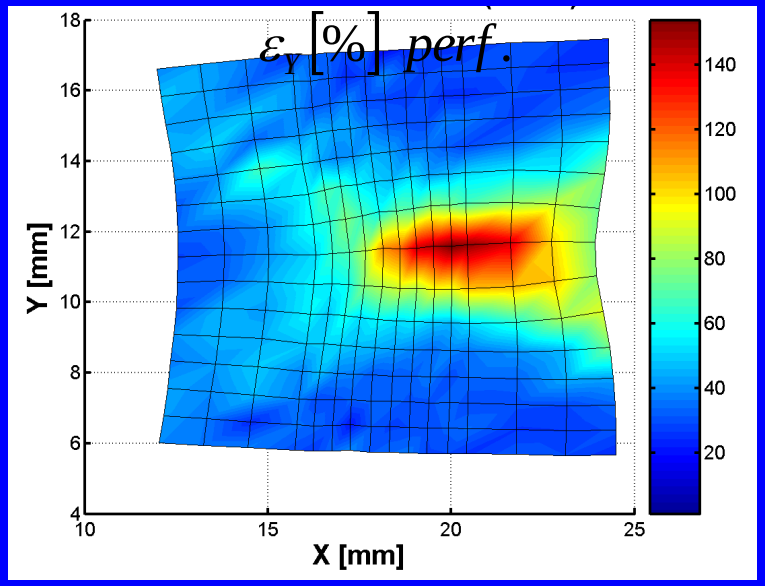
42,4	63,5	41,7	49,9	29,2	33,2
46,0	78,3	52,1	29,2	25,9	25,2
39,2	91,7	63,5	21,0	20,7	31,7
25,0	**95,8**	63,7	29,2	21,6	25,0
31,9	82,9	69,3	33,5	21,6	34,7
43,6	58,5	53,9	54,8	37,2	26,3
33,5	54,2	51,9	48,0	43,5	37,5
34,9	51,9	34,7	50,2	52,2	45,5
43,3	39,3	43,3	41,7	51,9	46,0
32,1	40,9	34,7	47,8	47,7	50,2
34,9	37,5	24,8	34,9	52,1	50,0

Strain maps of laser welded steel sheets

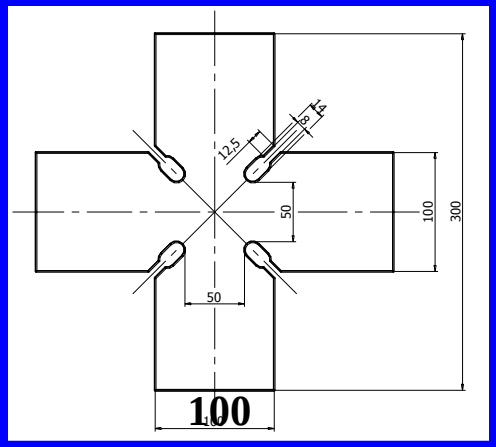






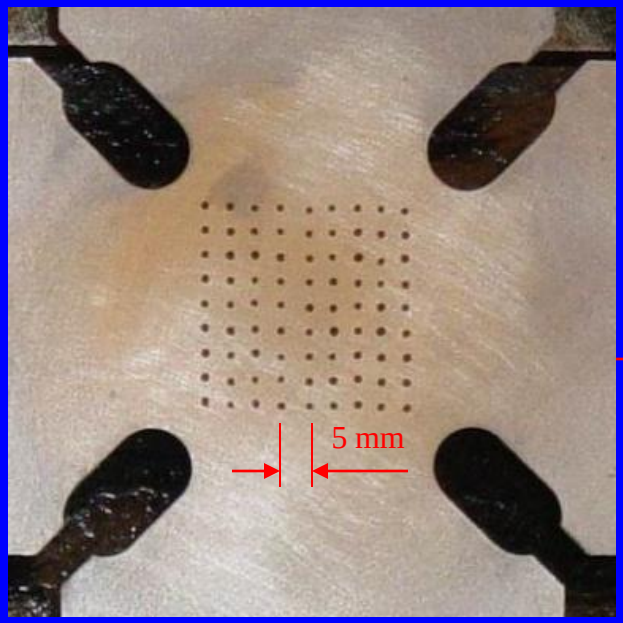


Elasticity limit – 2D

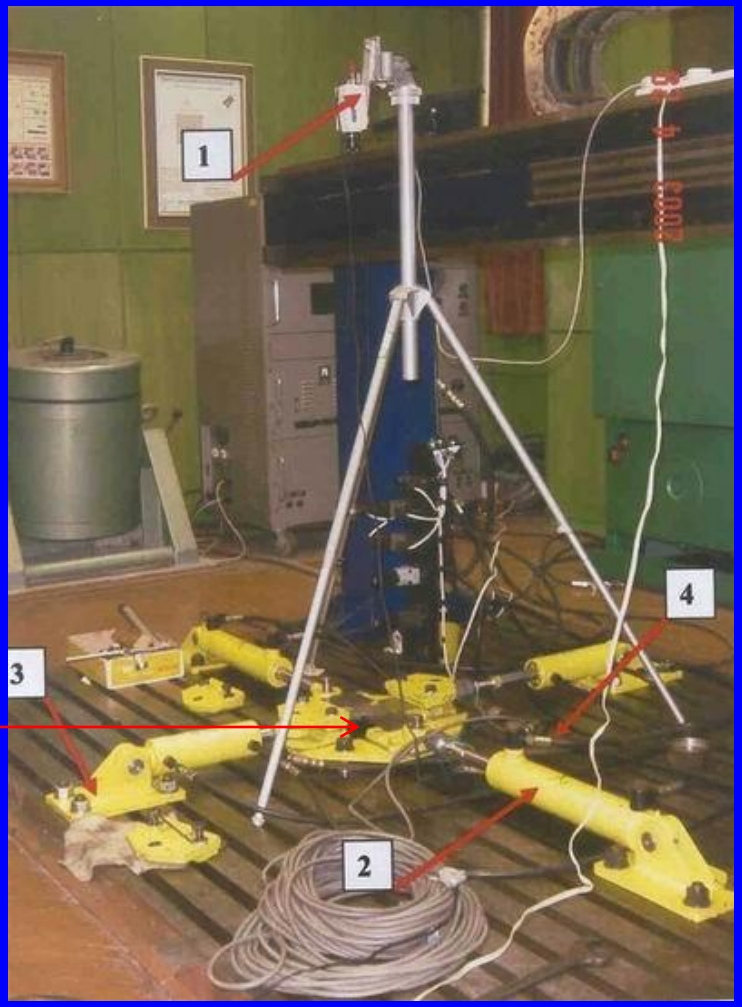


Krížová vzorka

1 CCD kamera
2 hydraulický valec

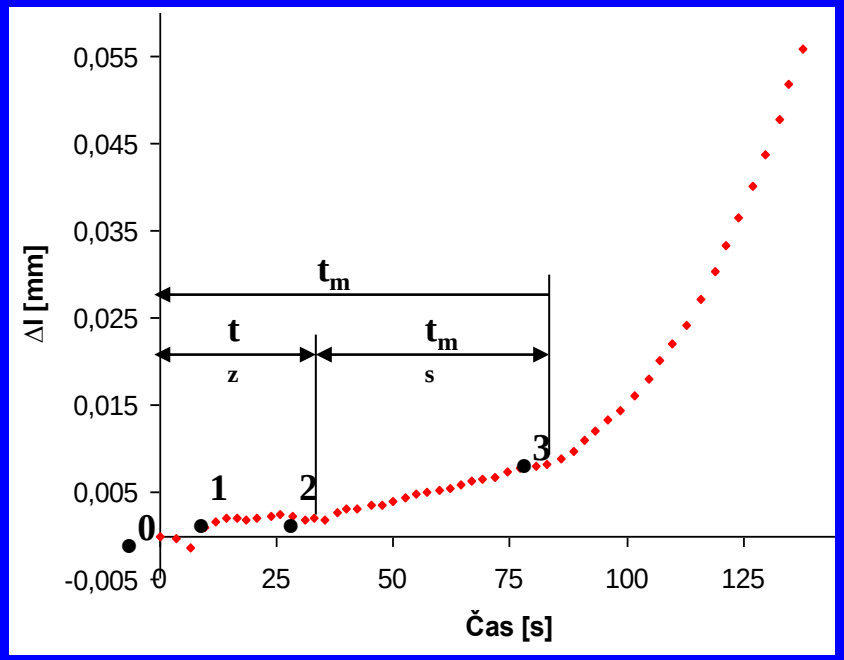


Rozmiestnenie bodov



Elasticity limit – 2D

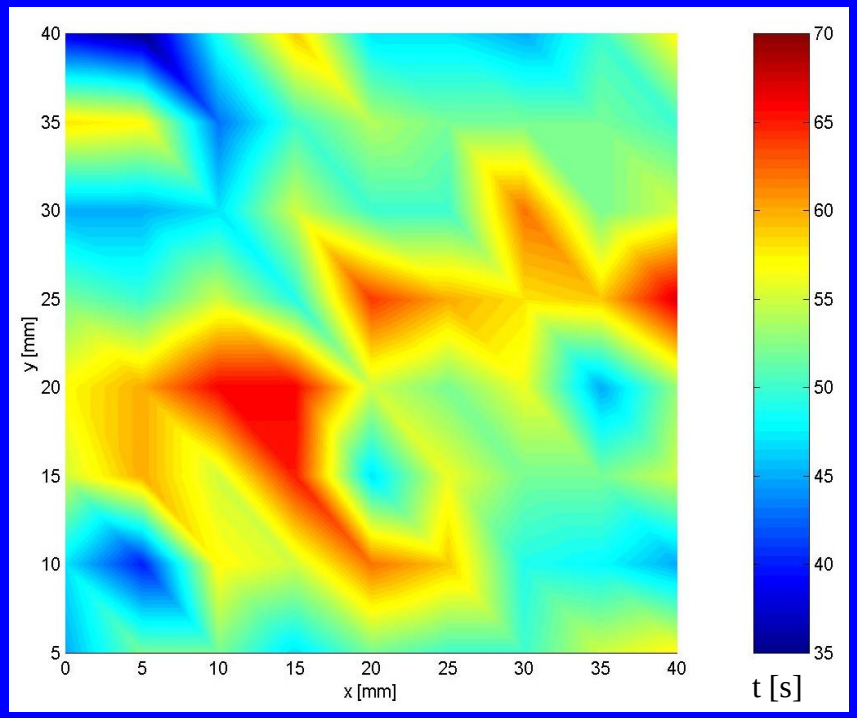
Displacement of 2 points



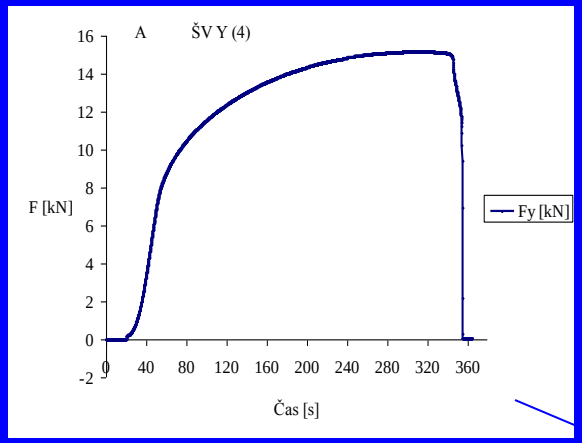
0-1 nábeh systému
1-2 ustálenie nuly
2-3 elastická oblasť
3 – začiatok plastickej deformácie

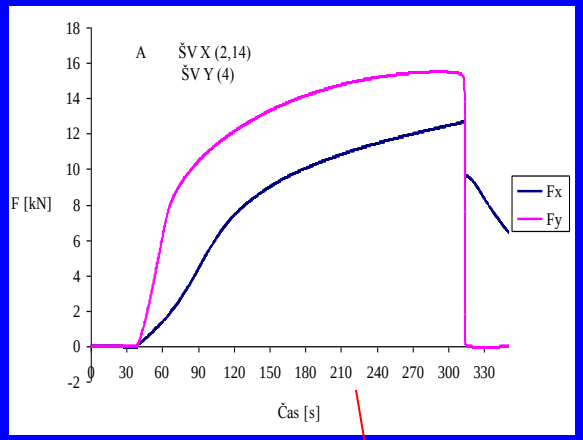
Deformačná mapa

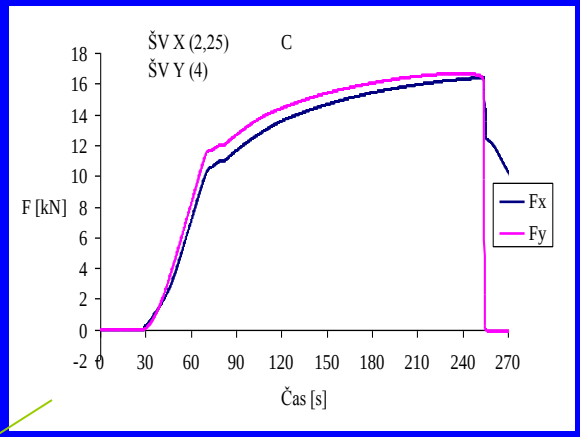
Časy začiatku plastickej deformácie

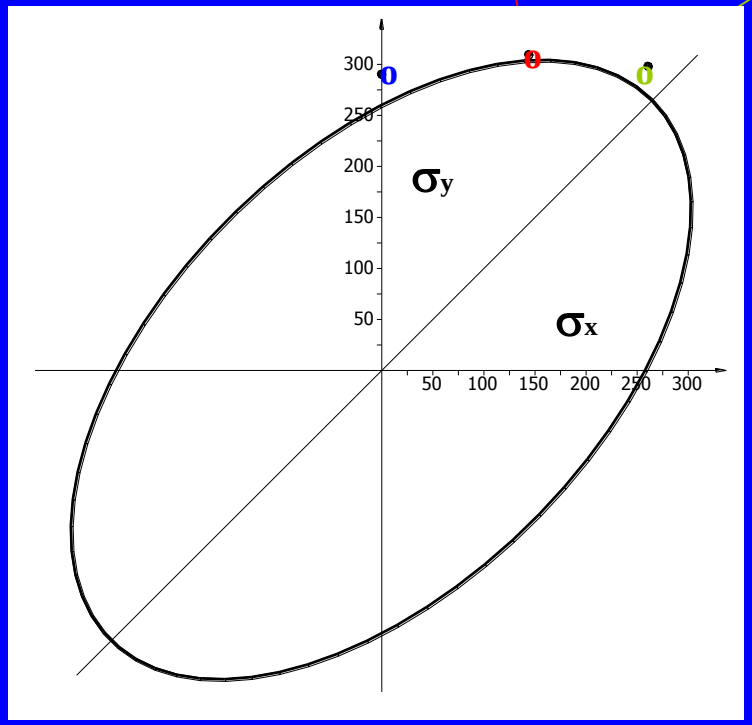


Elasticity limit – 2D



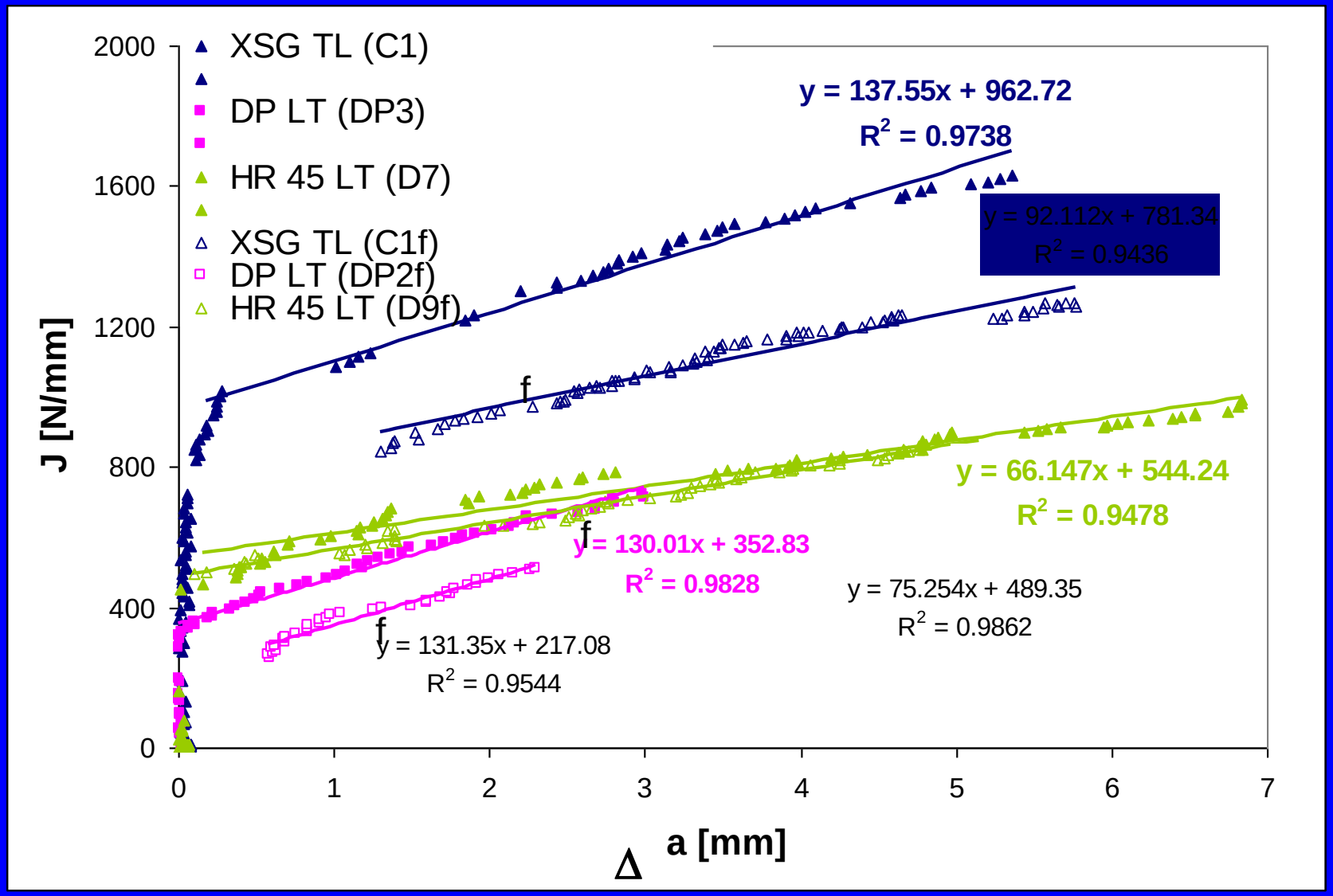




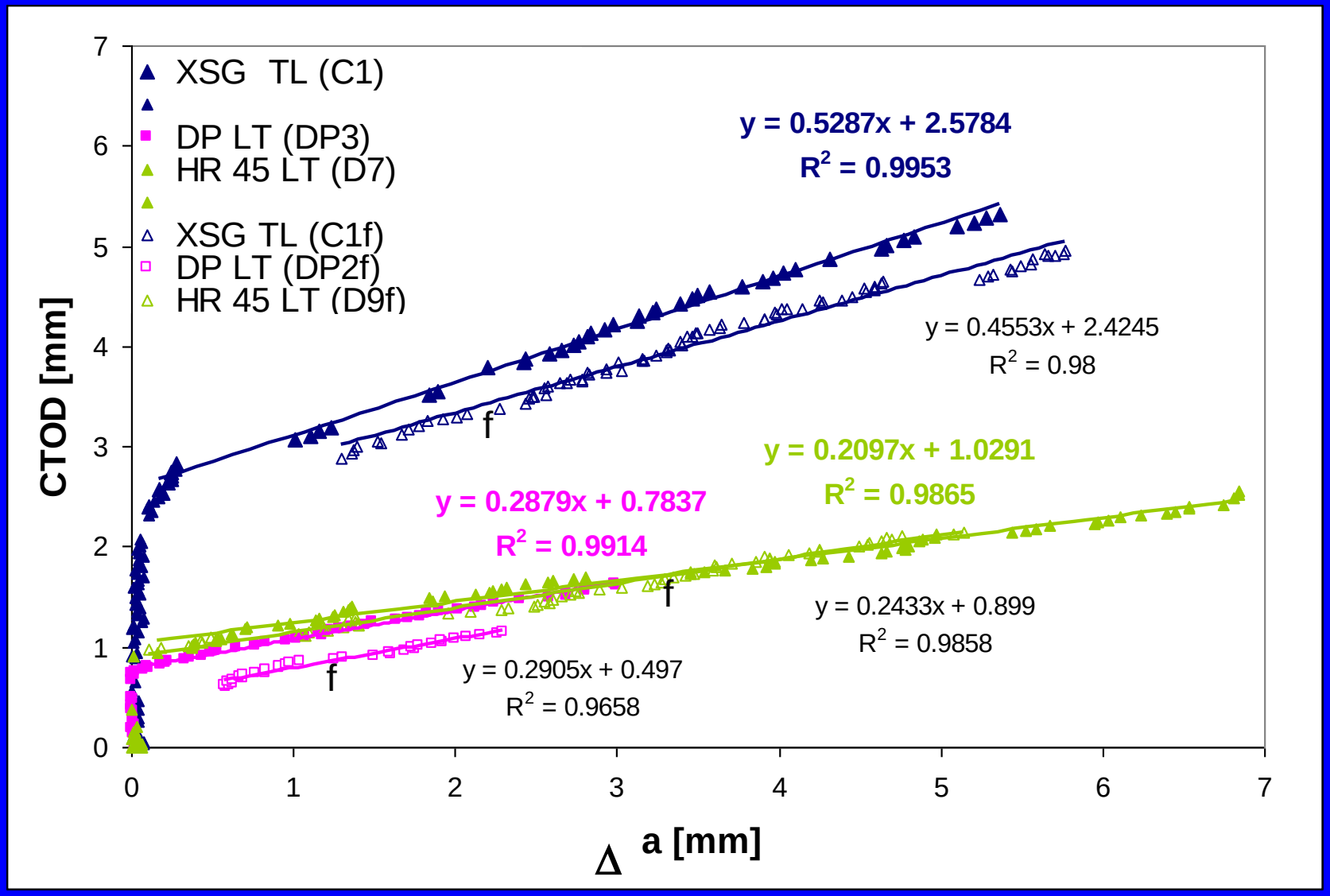


Plasticity curve

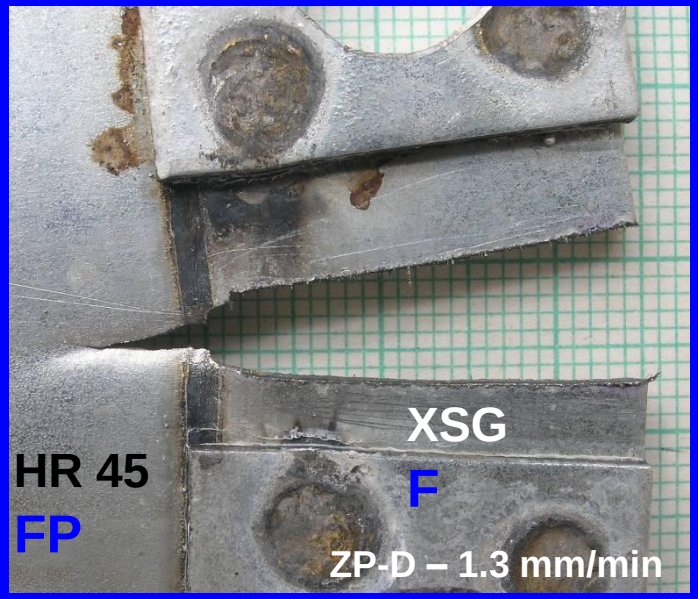
R-curves – fatigue (f), electrospark

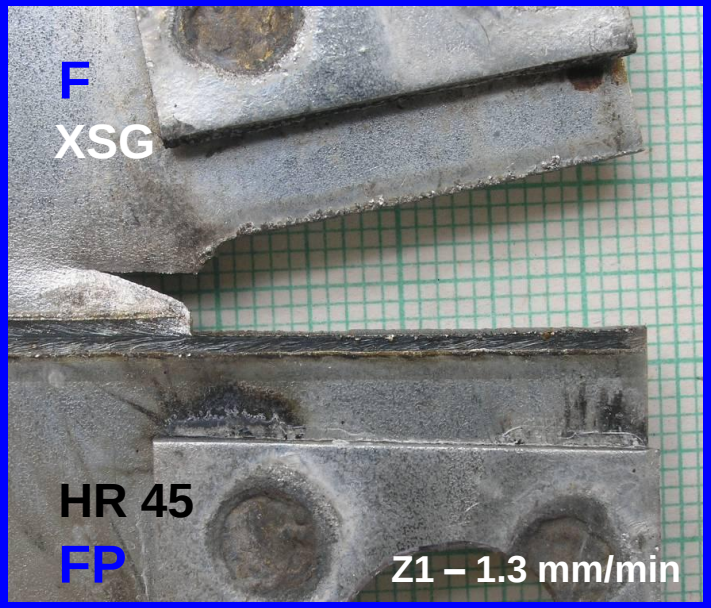


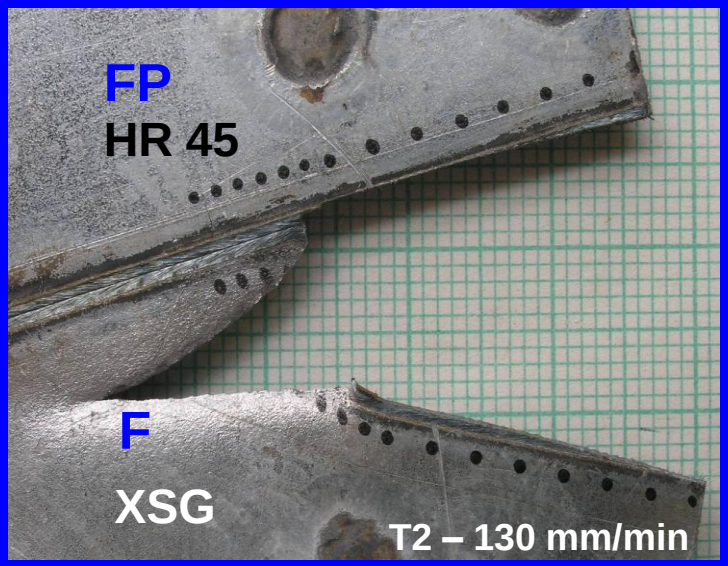
R-curves – fatigue (f), electrospark



CT specimens with laser welds





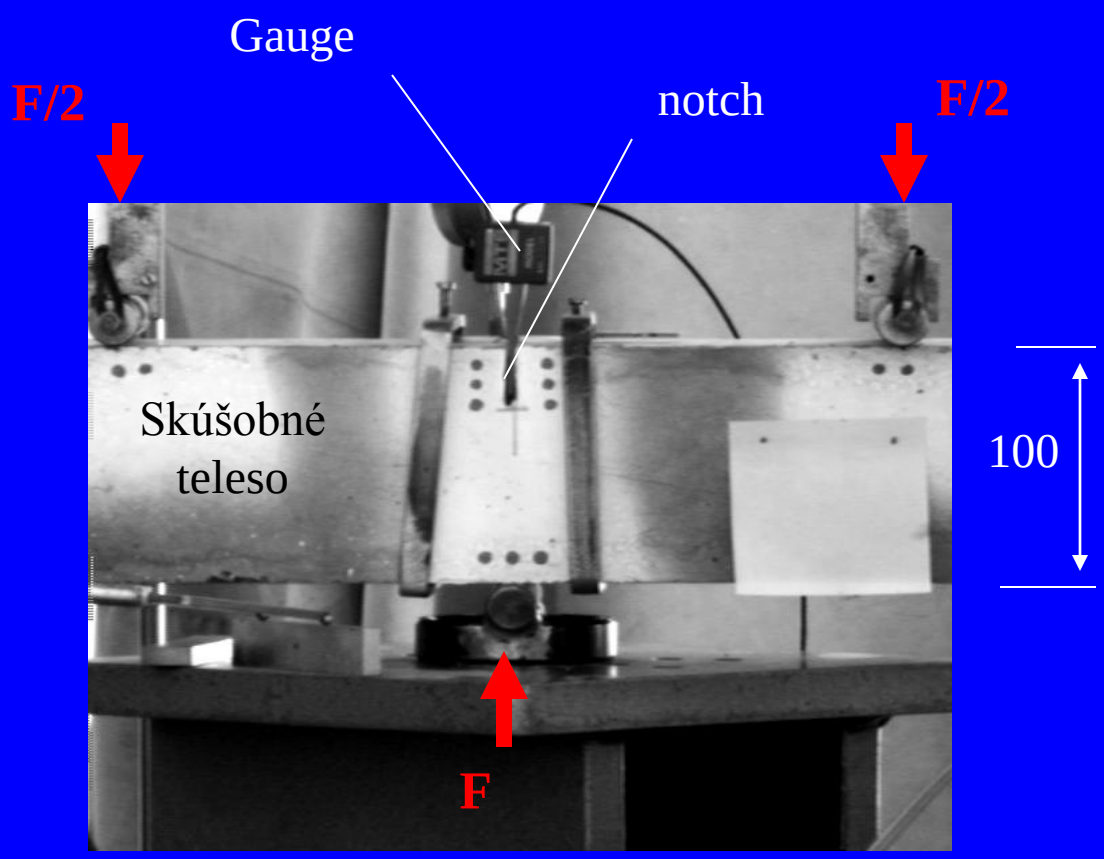


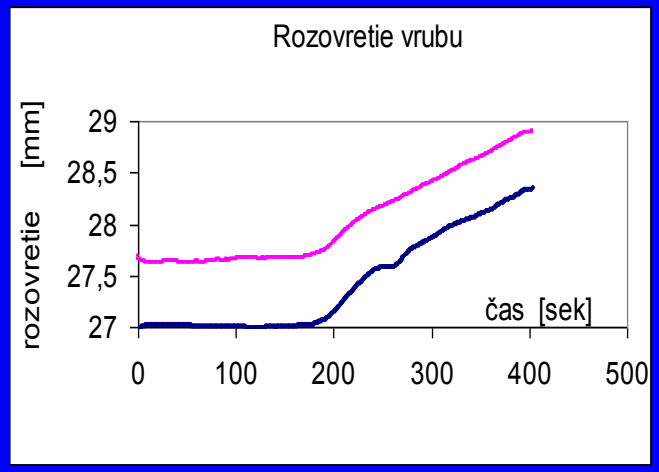
Stable crack growth resistance (130 mm/min)

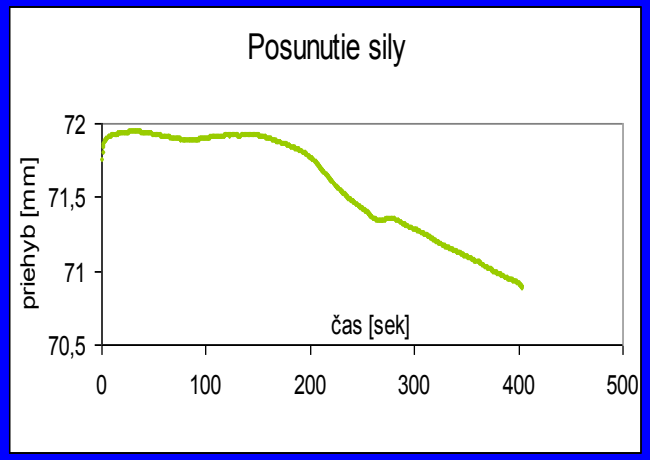
Steel	Crack orientation	dCTOD/da	T
F (IF)	L - longitudinal	0.478	392
	T - transversal	0.587	419
FP	L	0.308	134
	T	0.337	206
T2	L weld (IF)	0.367	-

Fracture toughness of fibre reinforced concrete

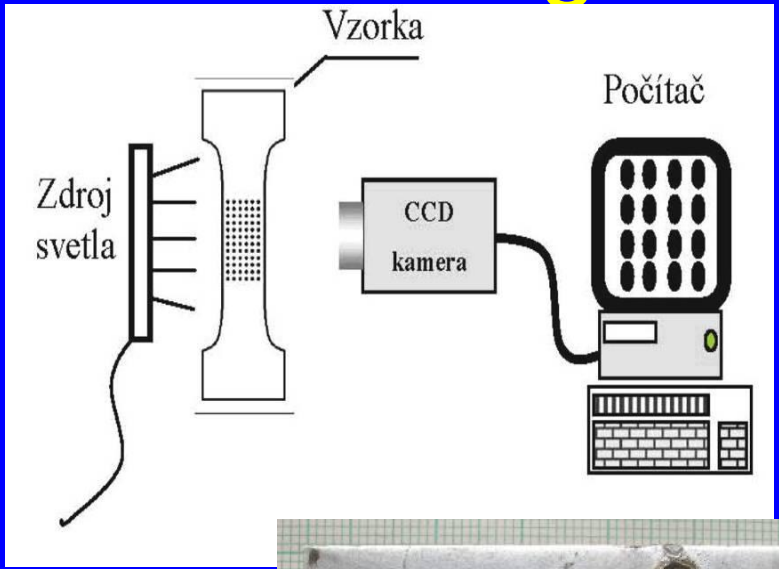
3PB 100 x 100 x 300 mm







Videoextensometry – non contact displacement measuring



- Non-contact
- Output:

a) Data (x-, y- co-ordinates)
up to 10 Hz
(.dat)

b) Sequency of images during test
(.bmp)

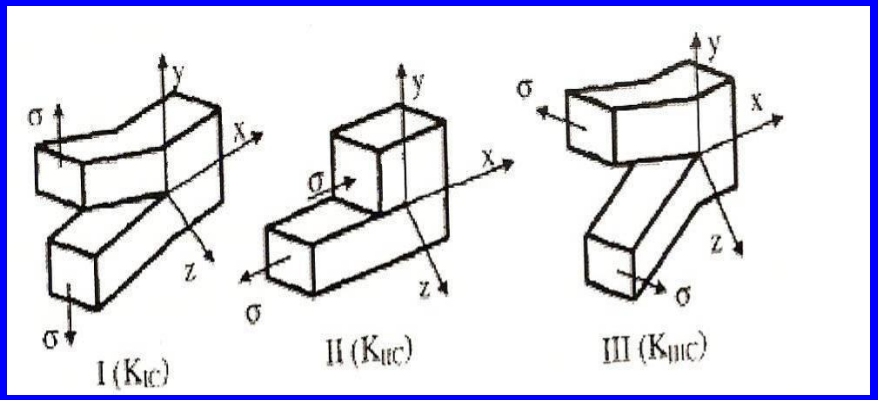
Stable crack growth resistance (1.3 mm/min)

Steel	Crack orientation	dCTOD/da	T
F (IF)	L - longitudinal	0.529	569
	T - transversal	0.558	585
FP	L	0.231	114
	T	0.21	116
weld	L weld (IF)	0.401	-
weld (F → FP)	T weld	0.118	-

Stable crack growth:

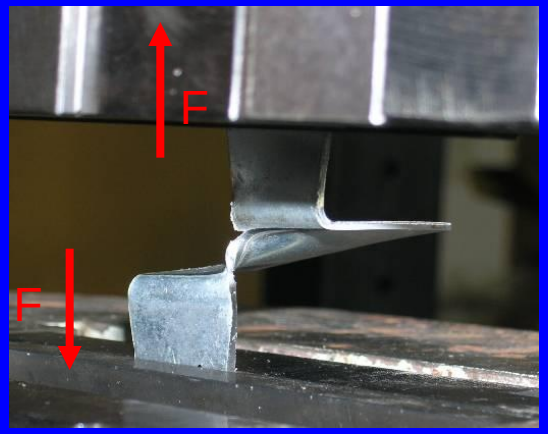
Crack opening

Mode I...K_I

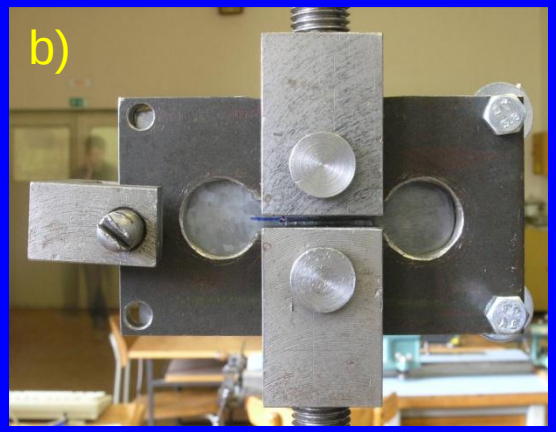


Mode III... K_{III}

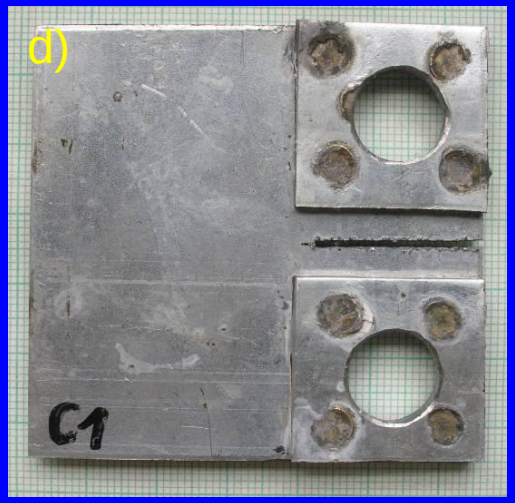
Trousers test

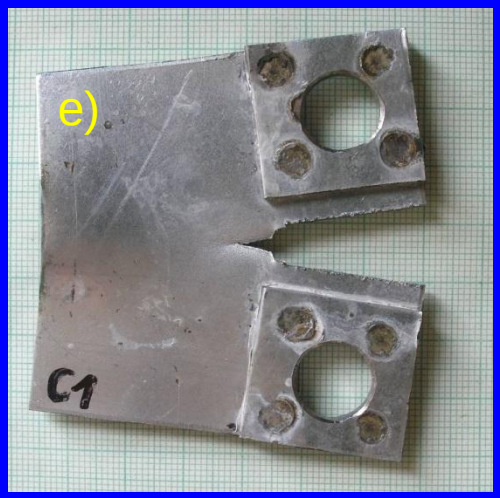


Optimization - CT specimen

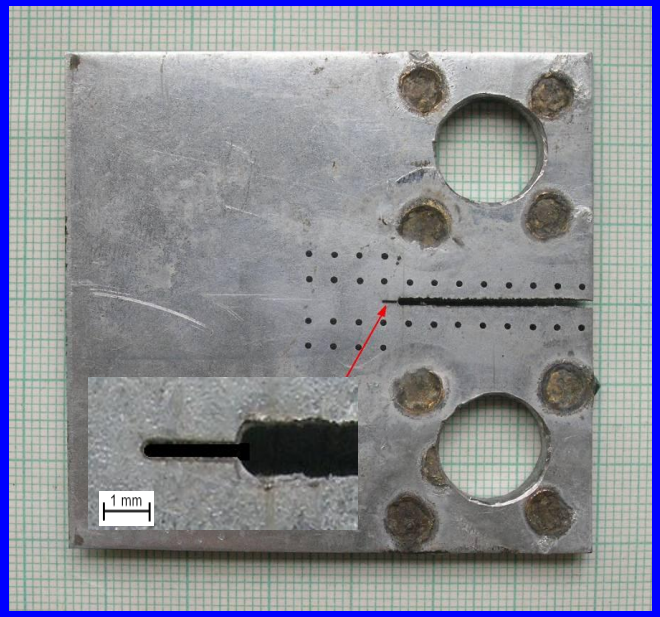


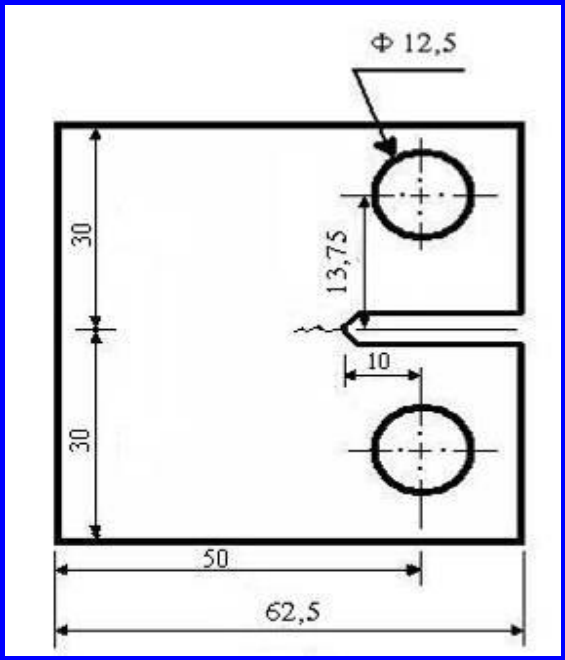
a) Buckling
b) Stiffening plates
c) Without buckling
d) Before loading
e) After loading

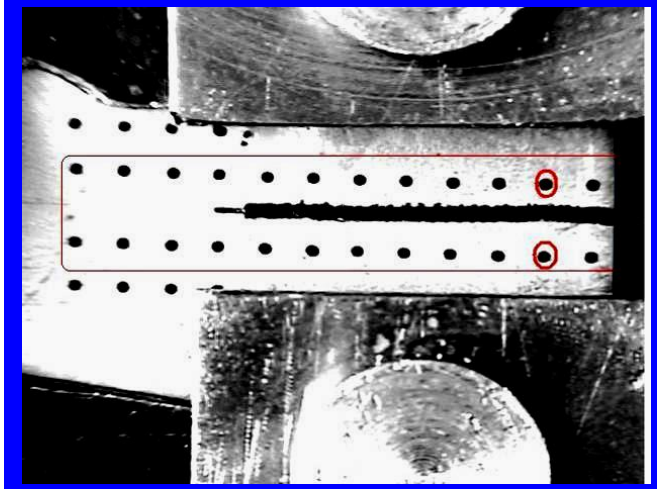




CT specimen







- Electrospark notch root R = 0.1 mm
- Fatigue precrack
- Grid for non contact displacement measuring – Videoextensometry

Steel sheet properties

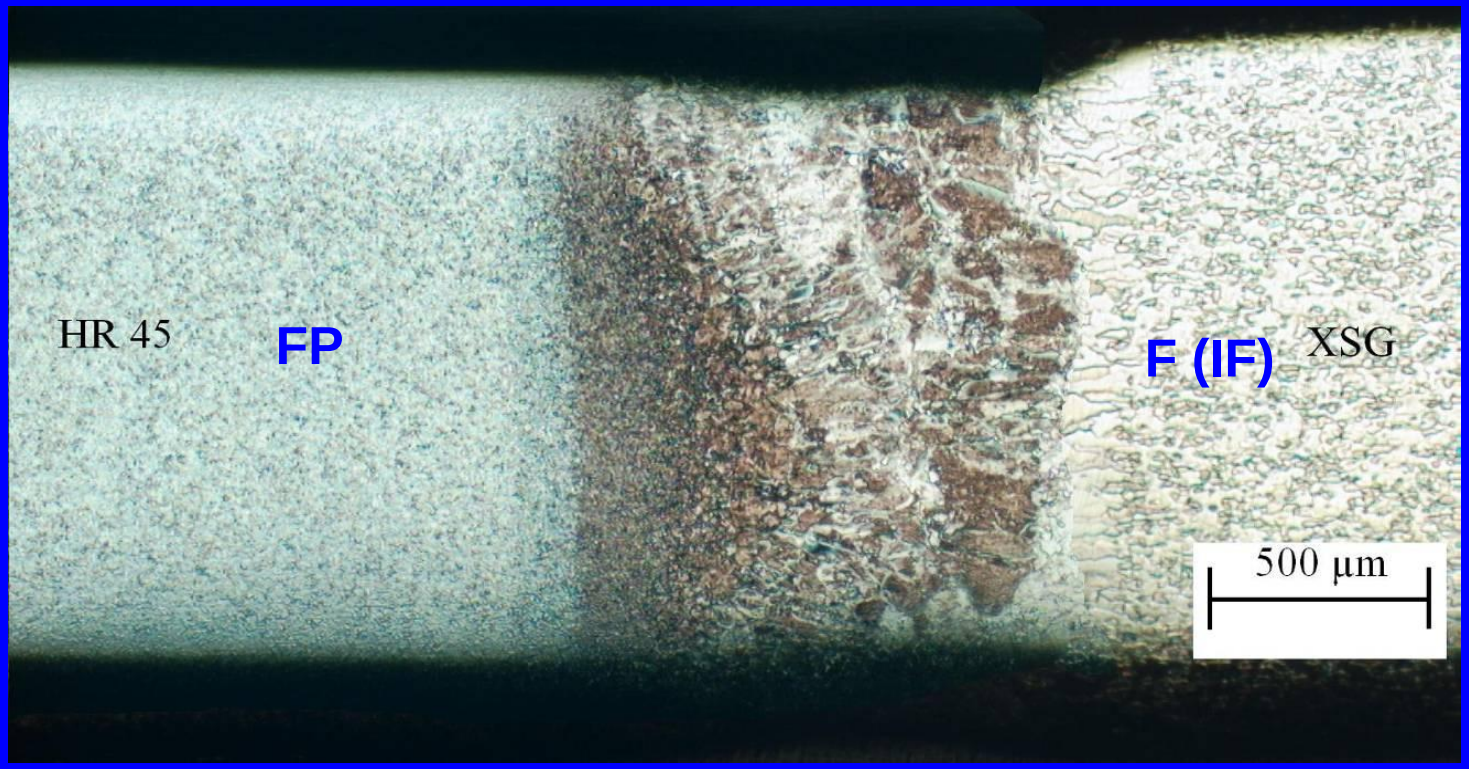
Mechanical properties

Steel	R_e [MPa]	R_m [MPa]	A [%]	Thickness [mm]
F (IF)	182	300	45	1.95
FP	382	493	25	1.8
DP	357	580	25	1.6

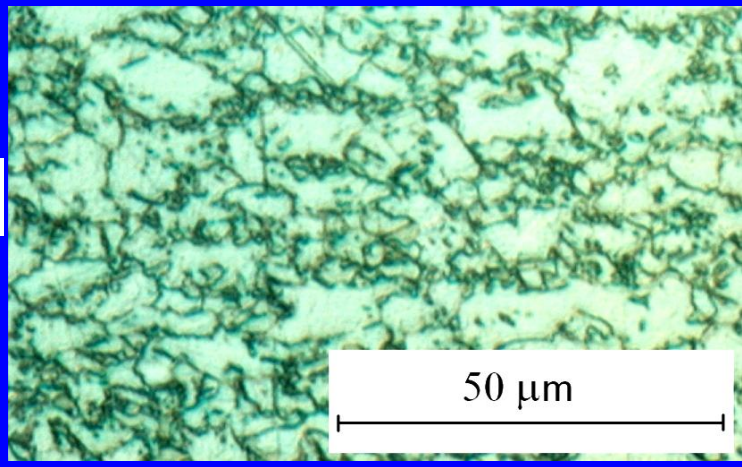
Chemical composition in [%]

Steel	C	Mn	S	P	Si	Al	Nb	V	Ti
F (IF)	0.0013	0.082	0.01	0.011	0.006	0.055	0.001	0.002	0.04
FP	0.16	0.65	0.004	0.013	0.010	0.035	0.001	0.002	0.01
DP	0.072	1.807	0.006	0.017	0.010		0.002	0.003	0.001

Microstructure

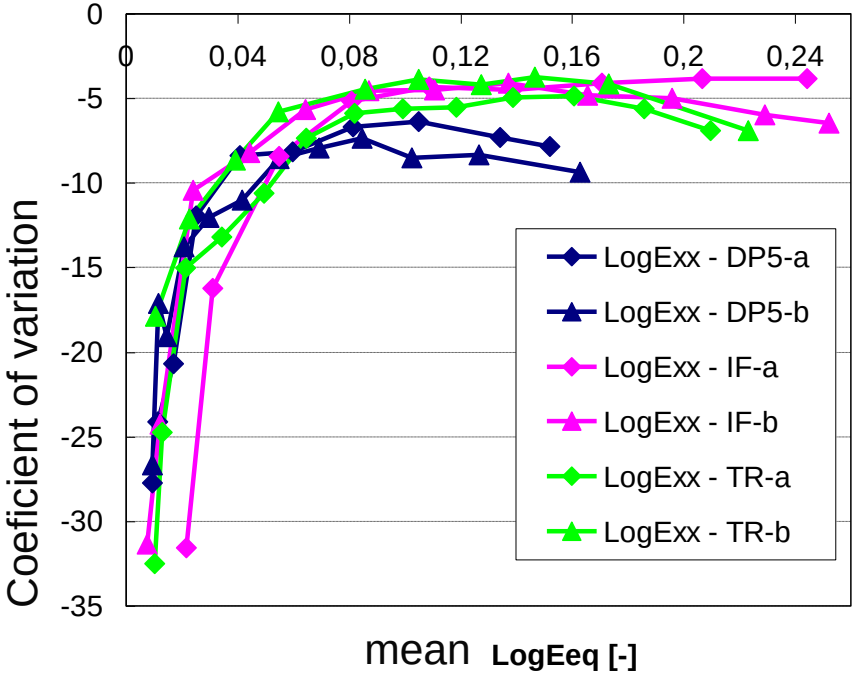


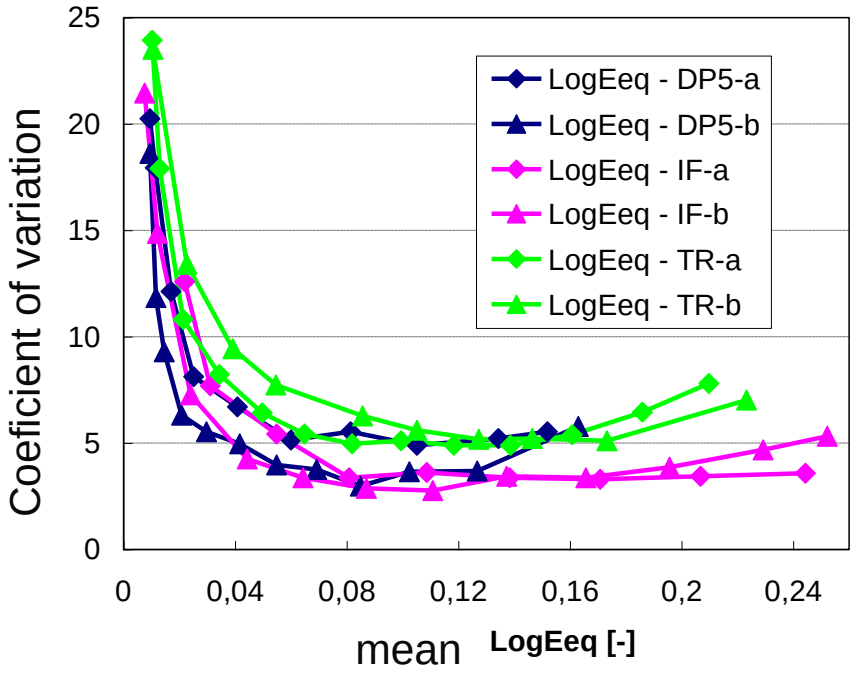
DP = (dual phase) FM



POROVNANIE DEFORMAČNÝCH CHARAKTERISTÍK OCEĽOVÝCH PLECHOV MERANÝCH V LOKÁLNYCH A GLOBÁLNYCH OBLASTIACH PRI STATICKOM ZAŤAŽENÍ POUŽITÍM VIDEOEXTENZOMETRIE

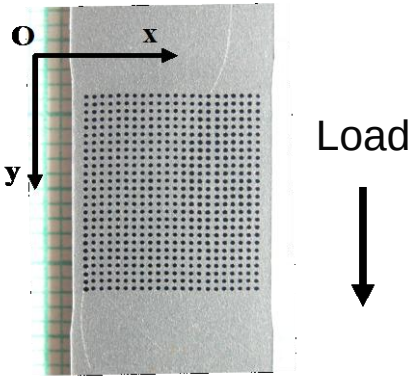
Strain homo/heterogeneity - uniform strain

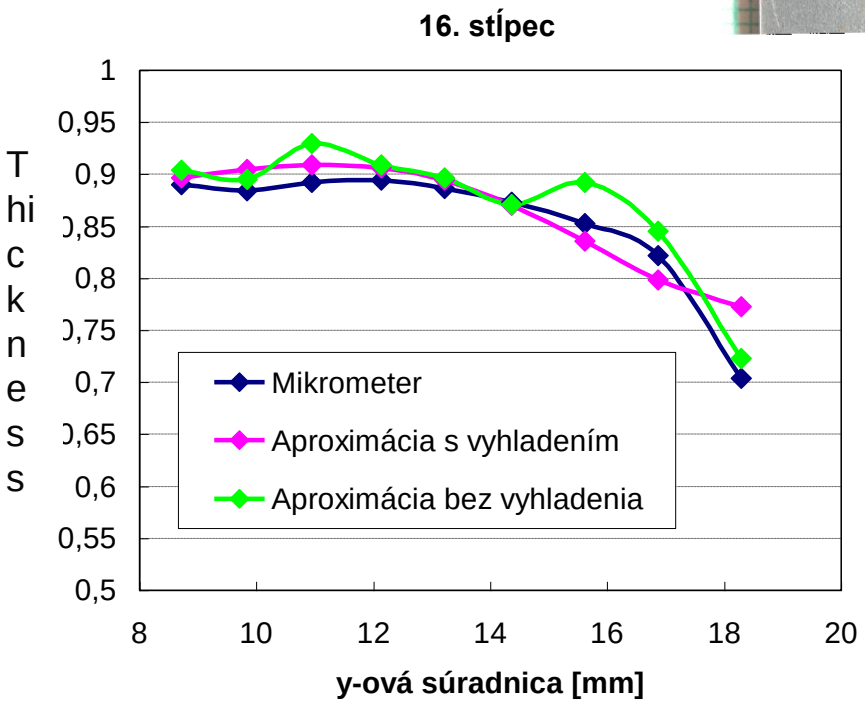


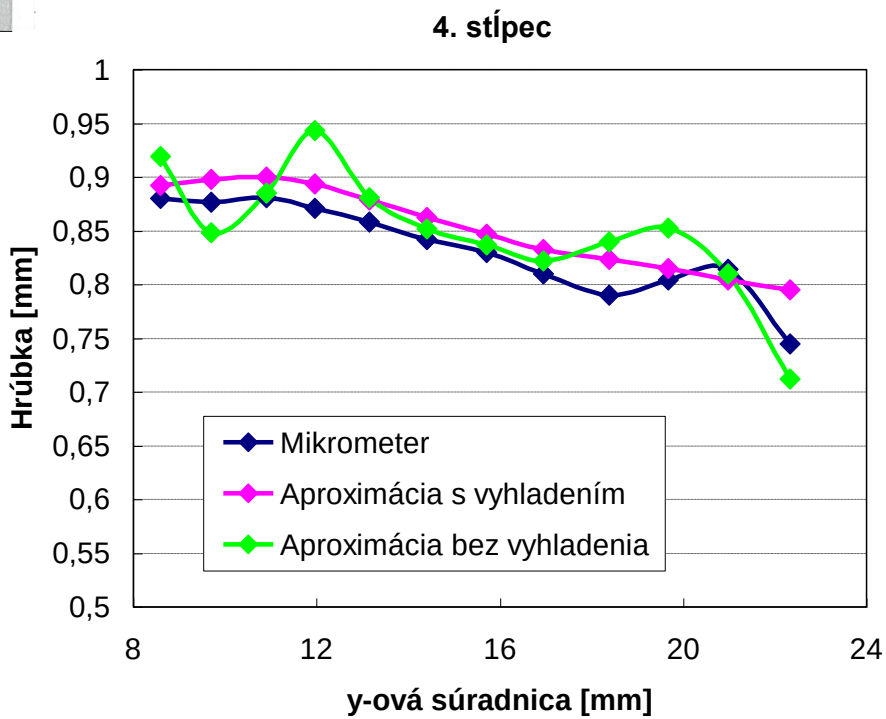


Thickness - comparison

DP steel, thickness after fracture





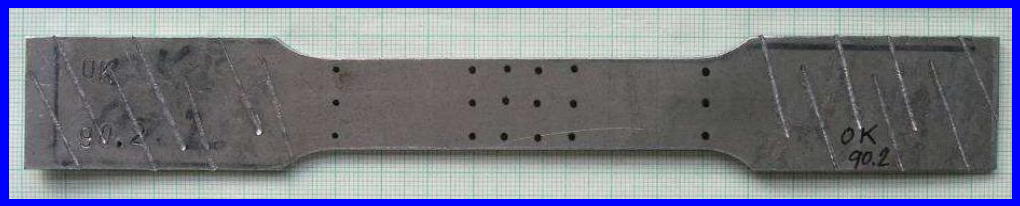


Experimentálna časť

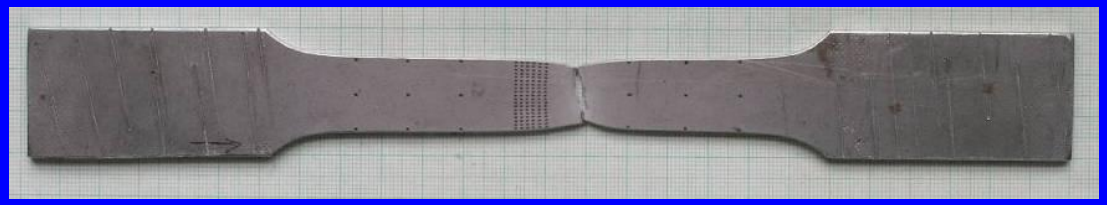
1. Experimentálny materiál

- 2 materiály rovnakej akosti (OK, NOK) – hlbokoťažná oceľ (R_e=170-290 MPa, R_m=240-380 MPa), t = 3 mm
- 3 skúšobné vzorky z každého materiálu rozmerov 20x80 mm
- vybrané vzorky v smere kolmom na smer valcovania
- 2 spôsoby nanášania bodiek (globálna a lokálna oblasť)

Obr 1 Kryt kompresora s trhlinou



Obr 2 Vzorka s nanesenými kontrastnými bodkami, vzdialenosť bodiek 7 mm – globálne meranie



Obr 3 Vzorka s nanesenými kontrastnými bodkami, vzdialenosť bodiek 1 mm – lokálne meranie

1. Metalografická analýza

OK

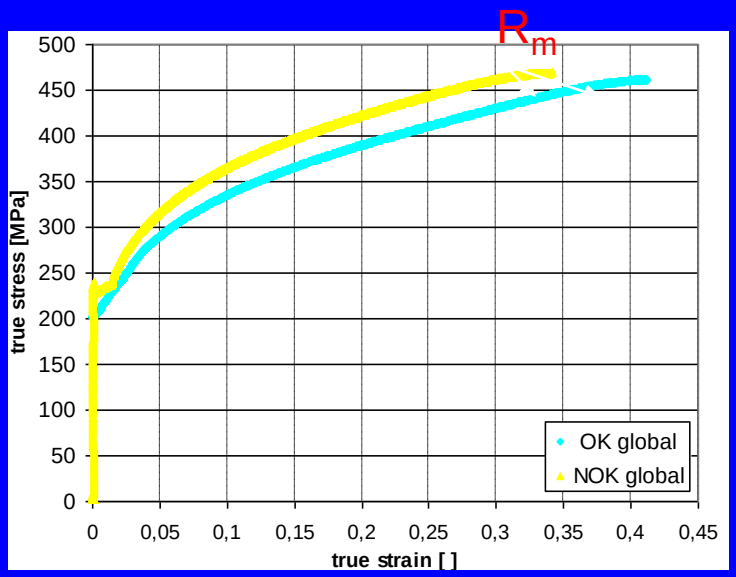
perlit NOK

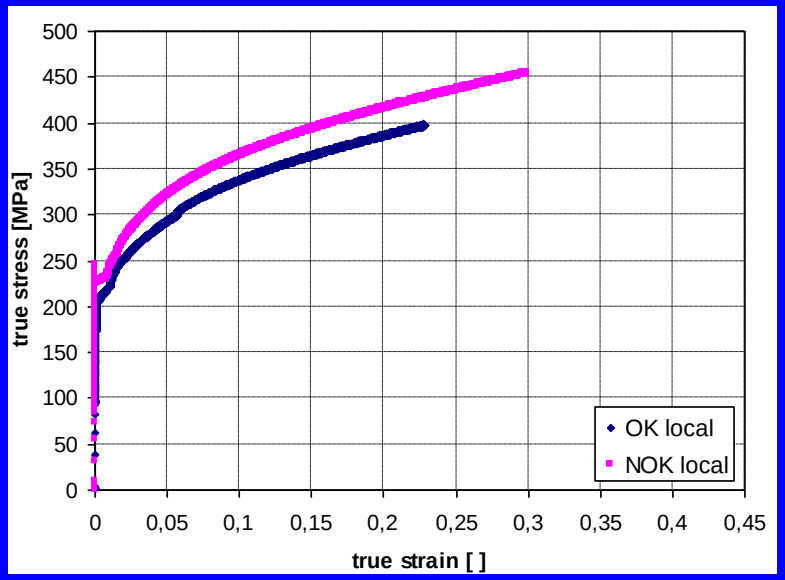
Obr 5 Mikroštruktúra ocelí

OK - feritická štruktúra

NOK - pozorovaný malý podiel perlitu

2. Statická skúška v ťahu





a) globálna oblasť vyhodnocovania

b) lokálna oblasť vyhodnocovania

Diagram skutočné napätie – skutočná deformácia do R_m

Mechanické vlastnosti skúmaných ocelí

Označenie ocelí	$R_{p0,2}$ [MPa]	R_{eH} [MPa]	R_m [MPa]	A_{80} [%]
OK	199		315	41
NOK		238	341	34

NOK - výrazná medza sklzu

- R_e, $R_m \uparrow$ o 30 MPa

Exponent bol vyhodnocovaný z lineárnej oblasti diagramu σ-φ v log súradniciach na úseku φ = 0,05

Z týchto úsekov bol zostavený priebeh exponentu

- priebeh je vykreslený od R_e – R_m
- tesne pred R_m začína n rapídne klesať
- rozdiel aj medzi lokálnou a globálnou oblasťou vyhodnocovania, lokálna udáva nižšie hodnoty n

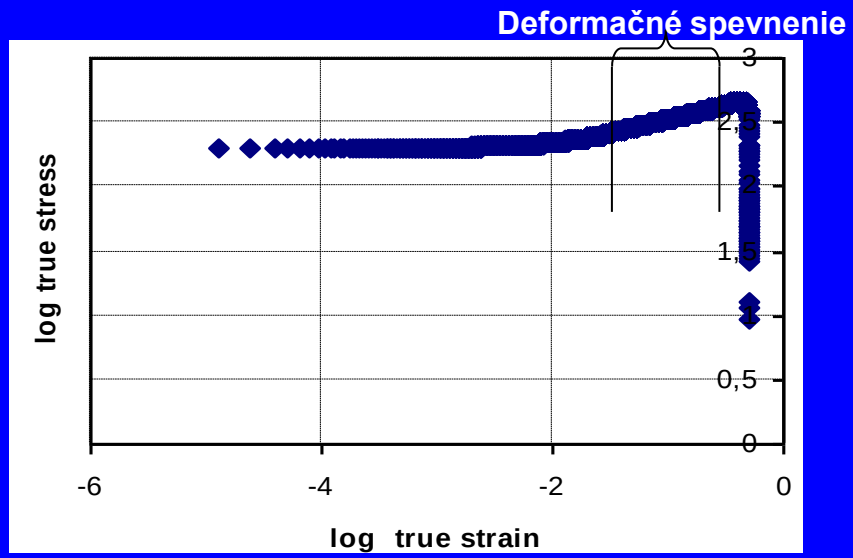
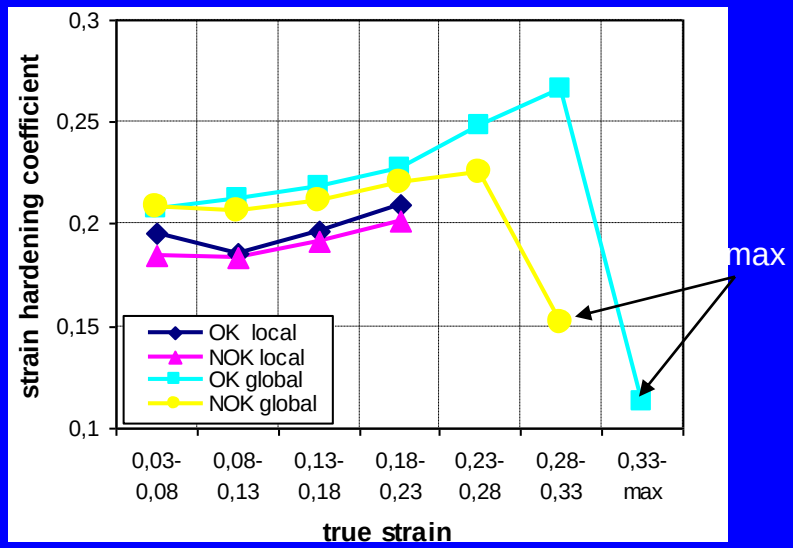


Diagram log σ – log φ



Priebeh exponentu deformačného spevnenia v závislosti od skutočnej deformácie

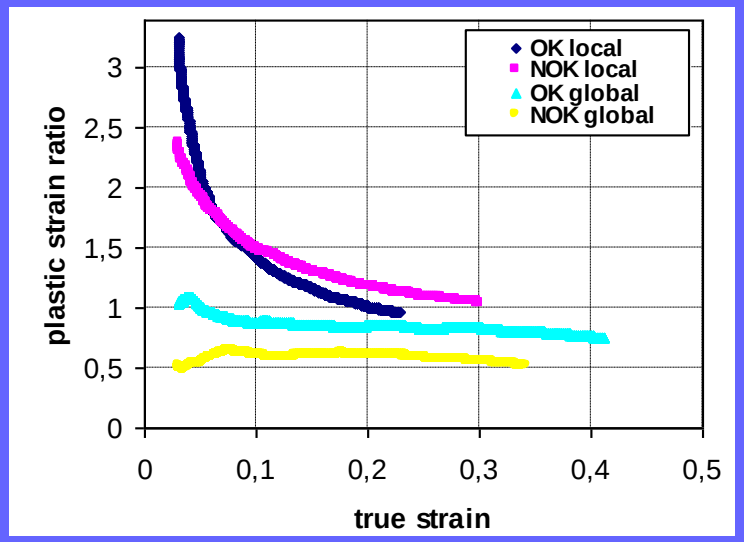
Koeficient normálovej anizotropie

- pomer šírkovej a hrúbkovej deformácie
- ideálny prípad pre plechy určené na hlboké ťahanie

nastane, ak r je čo najvyšší a $\Delta r = 0$

$$r = \frac{\ln \frac{b_0}{b_1}}{\ln \frac{h_0}{h_1}} = \frac{\ln \frac{b_0}{b_1}}{\ln \frac{l_1 b_1}{l_0 b_0}}$$

Kde: l_0, b_0, h_0 – dĺžka a šírka pred deformáciou [mm]
l_1, b_1, h_1 – dĺžka a šírka po deformácii [mm]



Obr 9 Priebeh koeficientu normálovej anizotropie v závislosti od skutočnej deformácie

Lokálna oblasť vyhodnocovania – hodnoty silne závislé od deformácie => neustálené

V oboch prípadoch – koeficient má klesajúci trend